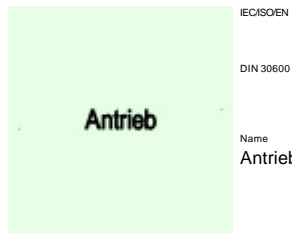
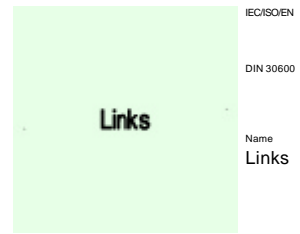




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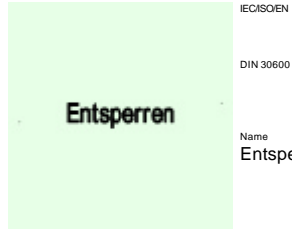
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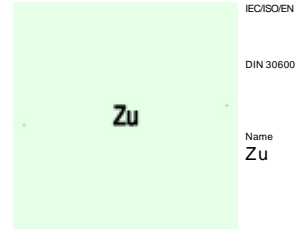
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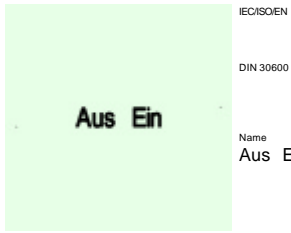
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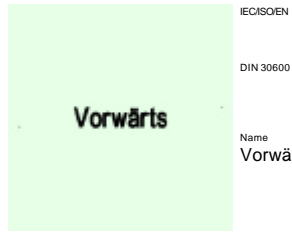
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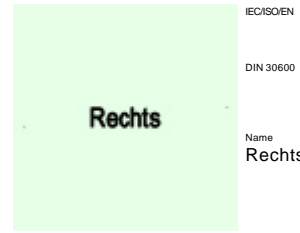
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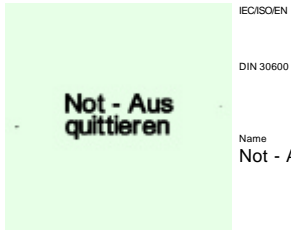
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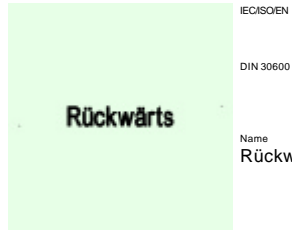
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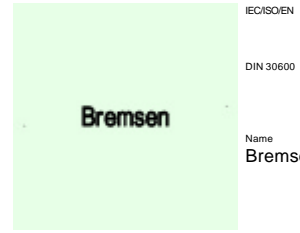
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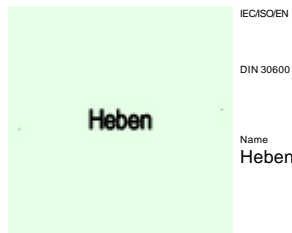
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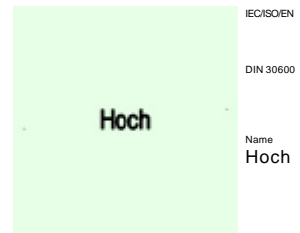
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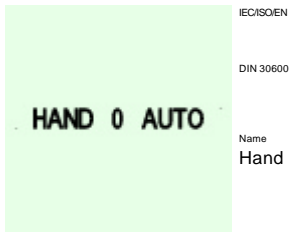
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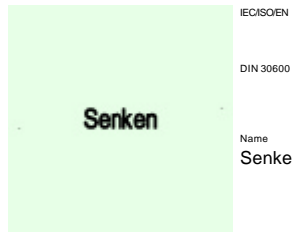
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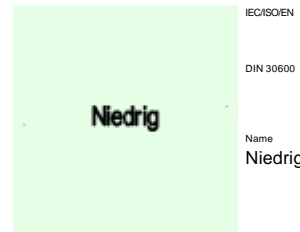
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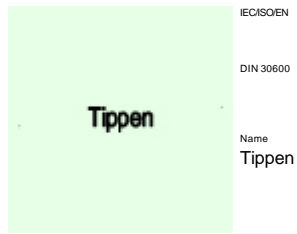
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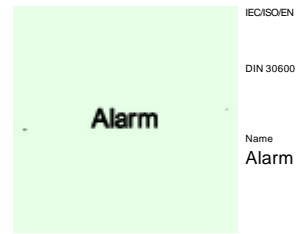
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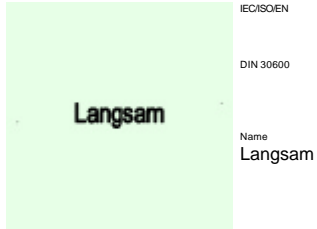
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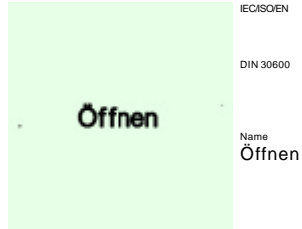
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D37



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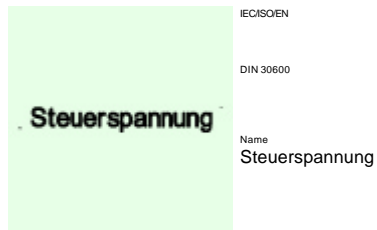
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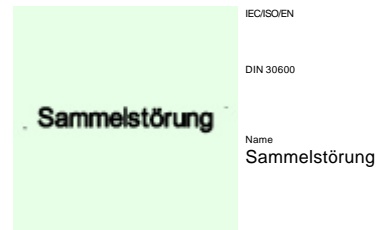
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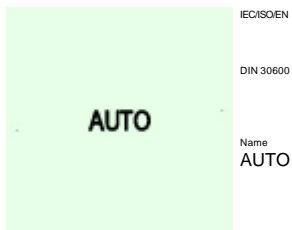
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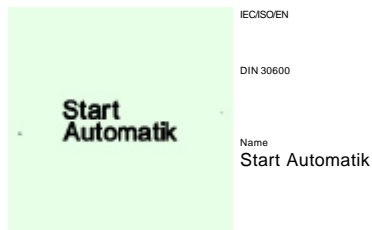
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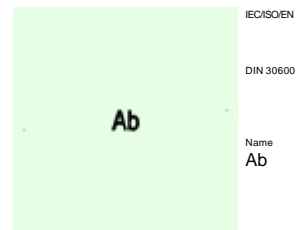
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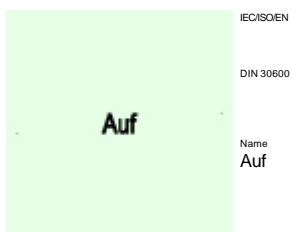
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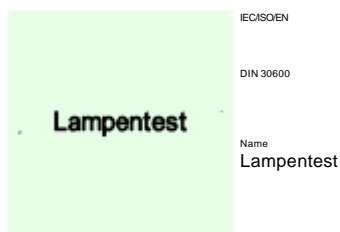
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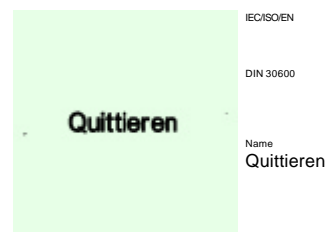
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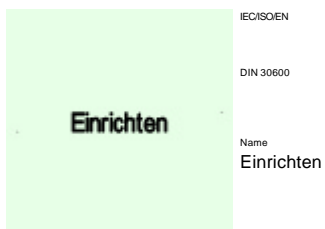
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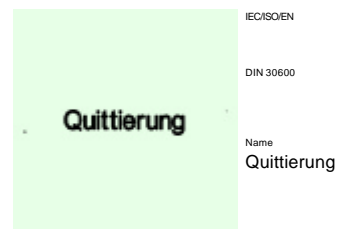
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D30



D36



D41

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Ein**

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Fühler

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D73

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D8

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MAN. AUTO

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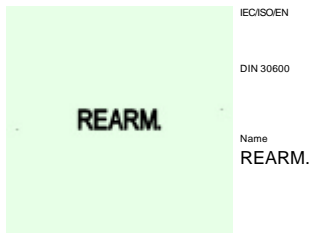
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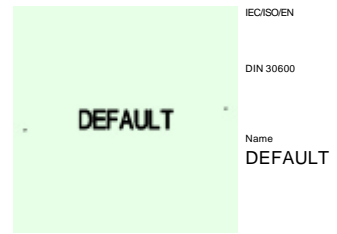
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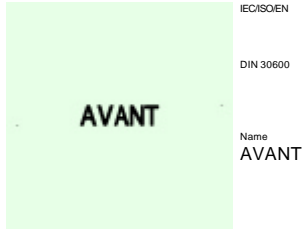
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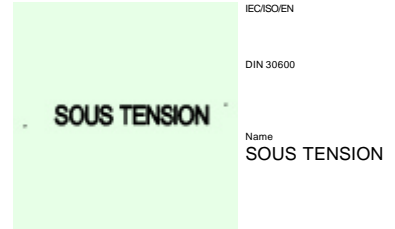
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F15



F20



F68



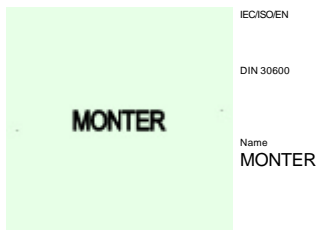
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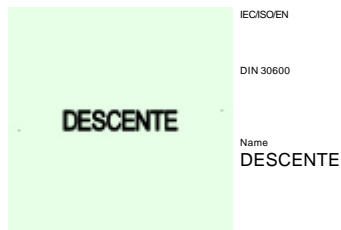
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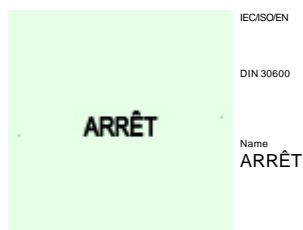
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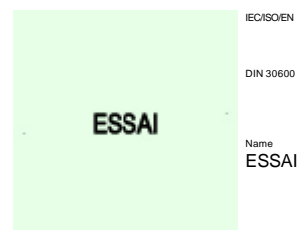
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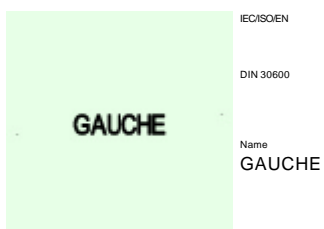
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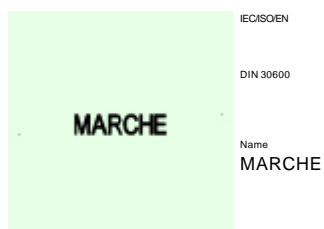
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F9



F19



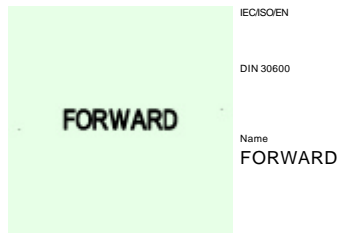
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GB0



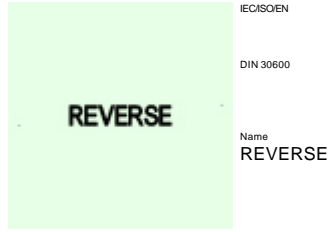
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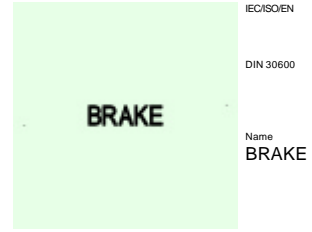
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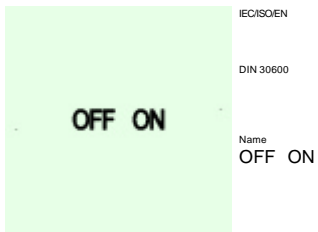
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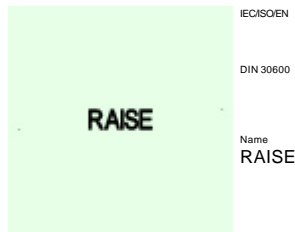
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GB21



GB10



GB17



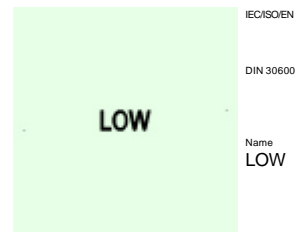
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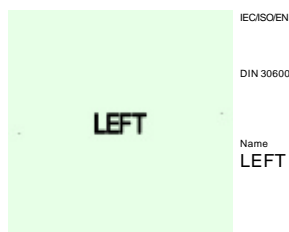
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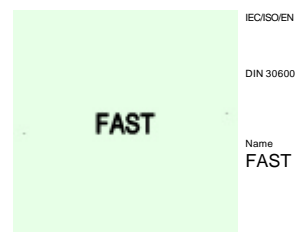
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GB12



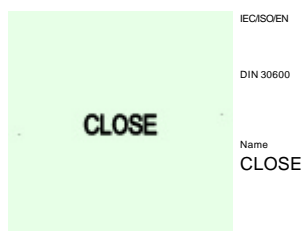
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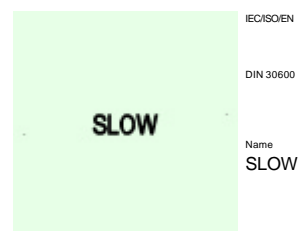
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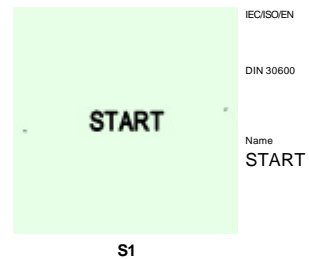
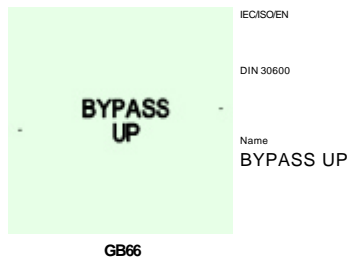
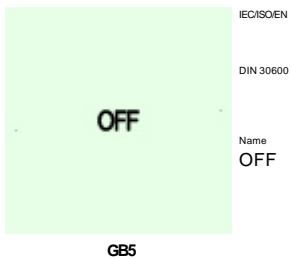
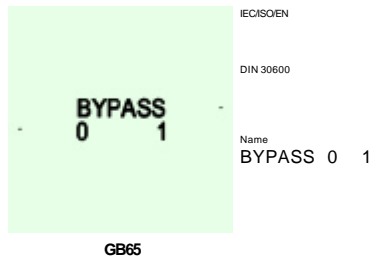
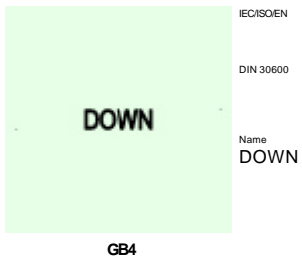
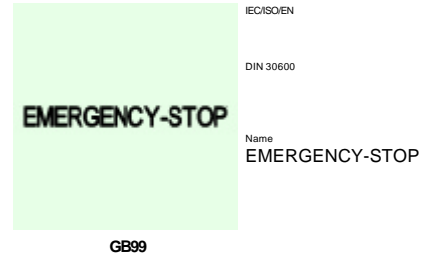
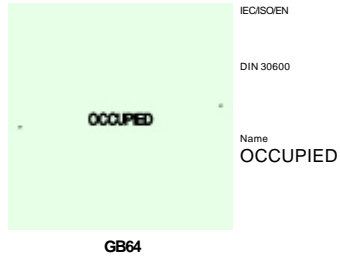
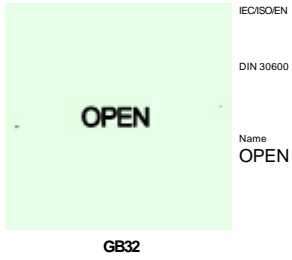
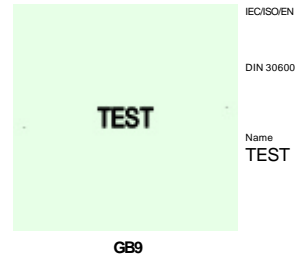
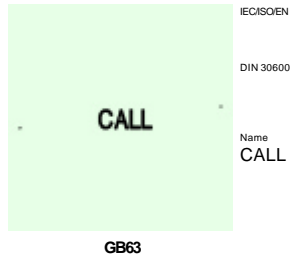
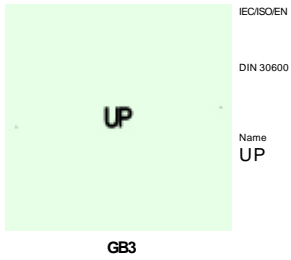
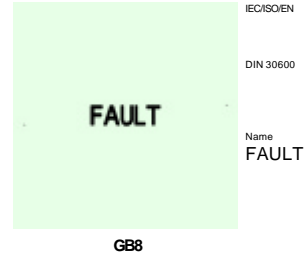
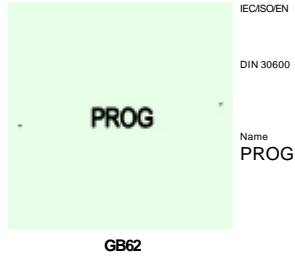
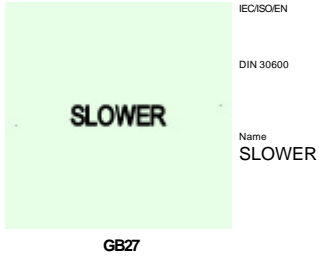
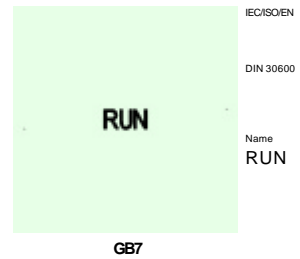
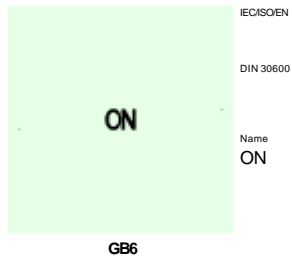
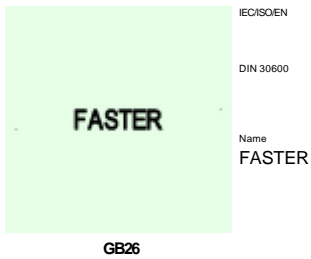
GB14



GB2



GB25



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S17

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S22

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S11

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S18

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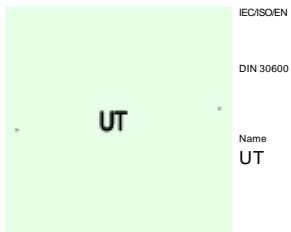
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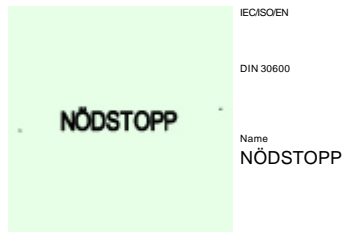


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Richtungen, begrenzt

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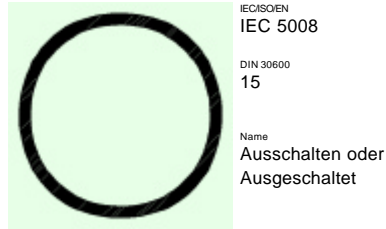


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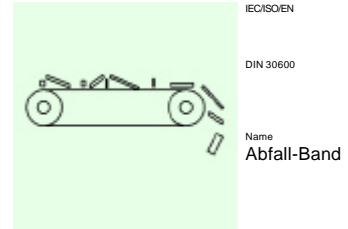
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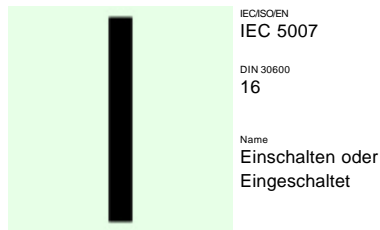


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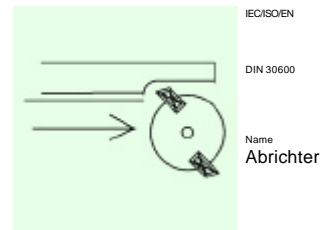
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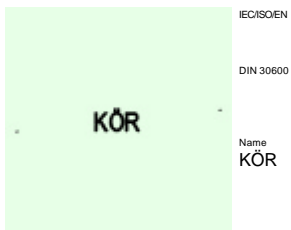


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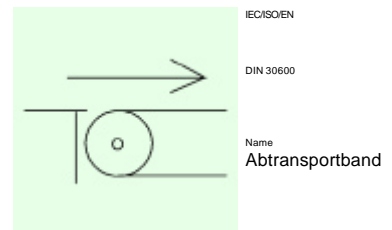
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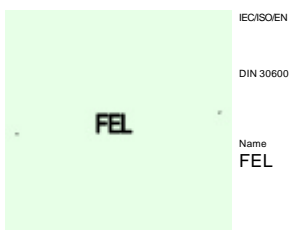


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FEL

S8



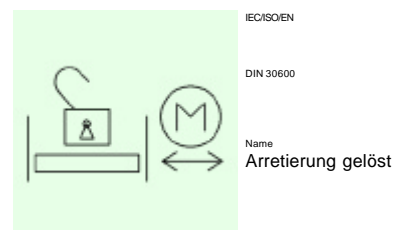
IEC/ISO EN

IEC 5104

DIN 30600
11

Name
Start eines Vorganges

X100

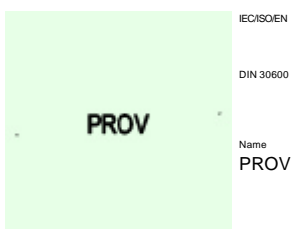


IEC/ISO EN

DIN 30600

Name
Arretierung gelöst

X106

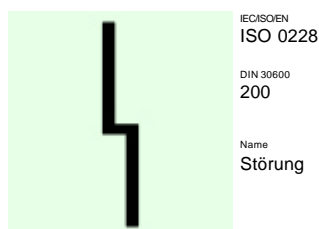


IEC/ISO EN

DIN 30600

Name
PROV

S9



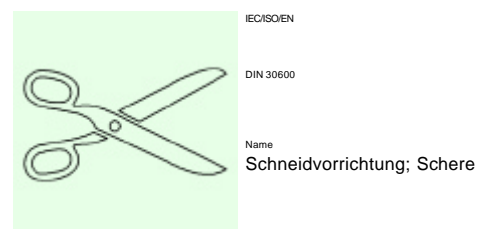
IEC/ISO EN

ISO 0228

DIN 30600
200

Name
Störung

X101

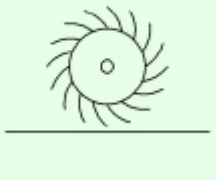


IEC/ISO EN

DIN 30600

Name
Schneidvorrichtung; Schere

X107




IEC/ISO EN
ISO 0069

DIN 30600
341

Name
Bürste oben

X108




IEC/ISO EN

DIN 30600

Name
Fräser rechts P70

X113

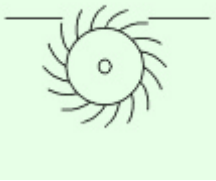


IEC/ISO EN

DIN 30600

Name
Hydraulikpumpe

X119

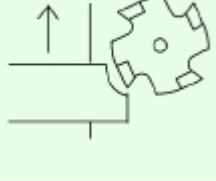


IEC/ISO EN

DIN 30600

Name

X109

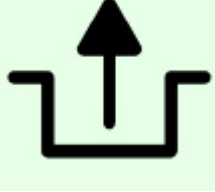


IEC/ISO EN

DIN 30600

Name
Fräser rechts

X114




IEC/ISO EN
ISO 0023

DIN 30600
45

Name
Entriegeln

X12

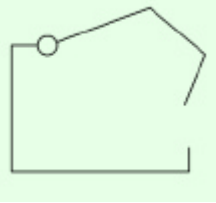


IEC/ISO EN
IEC 5011

DIN 30600
19

Name
Ein / Aus

X11

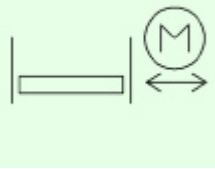


IEC/ISO EN

DIN 30600

Name
Haube geöffnet

X115

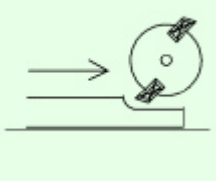


IEC/ISO EN

DIN 30600

Name
Längenverstellung

X120

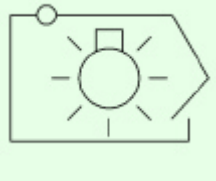


IEC/ISO EN

DIN 30600

Name
Dickenhobel

X110

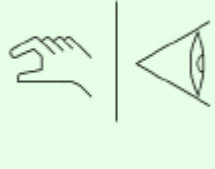


IEC/ISO EN

DIN 30600

Name
Haubenbeleuchtung

X116




IEC/ISO EN

DIN 30600

Name
Magazin Hand-Auto

X121

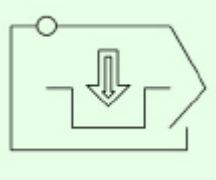


IEC/ISO EN

DIN 30600

Name
Fräser links P70

X111

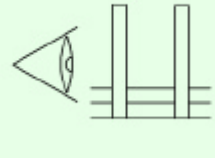


IEC/ISO EN

DIN 30600

Name
Haube schließen

X117

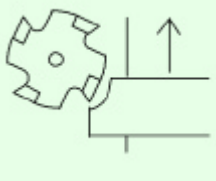


IEC/ISO EN

DIN 30600

Name
Magazin leer

X122

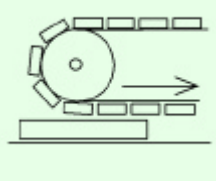


IEC/ISO EN

DIN 30600

Name
Fräser links

X112

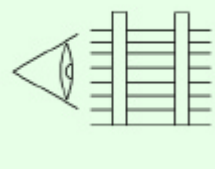


IEC/ISO EN

DIN 30600

Name
Hobelkette

X118

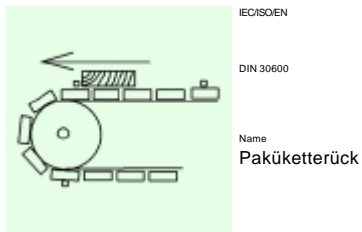


IEC/ISO EN

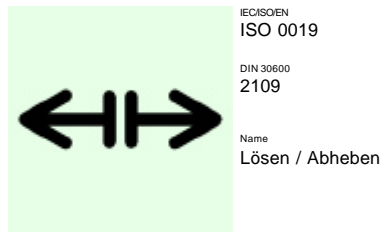
DIN 30600

Name
Magazin voll

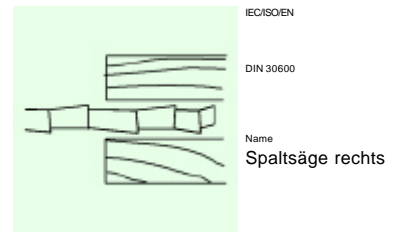
X123



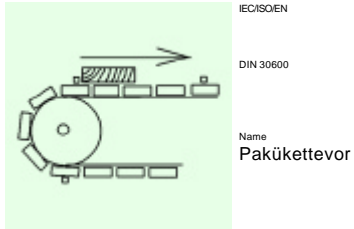
X124



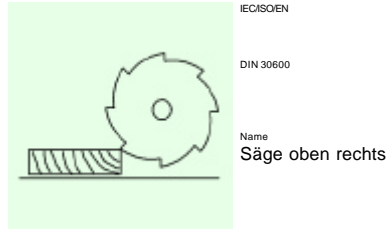
X13



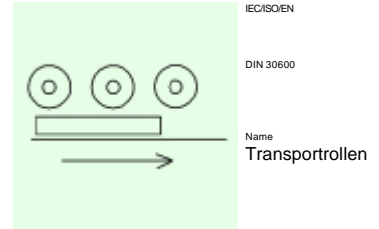
X135



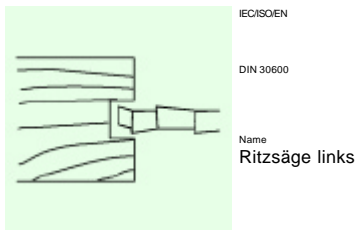
X125



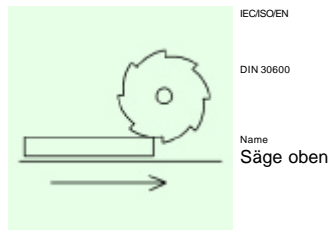
X130



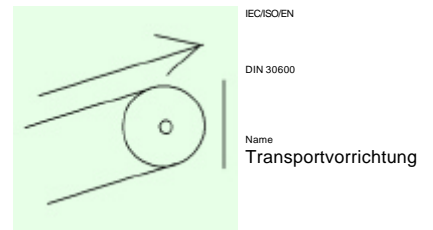
X136



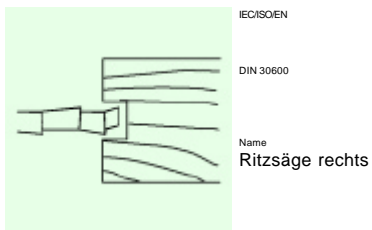
X126



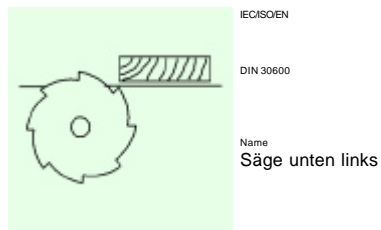
X131



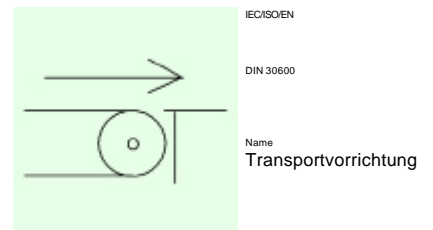
X137



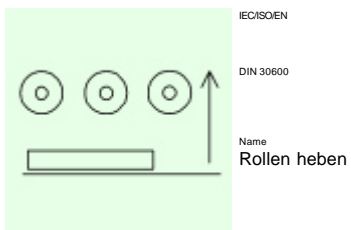
X127



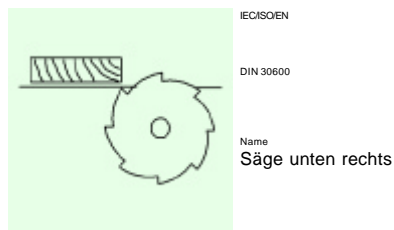
X132



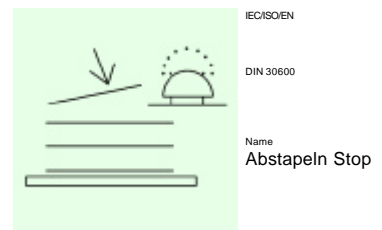
X138



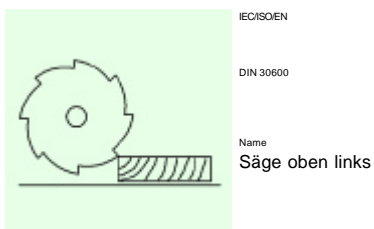
X128



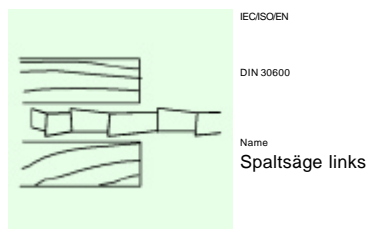
X133



X139



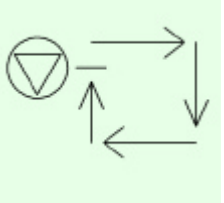
X129



X134

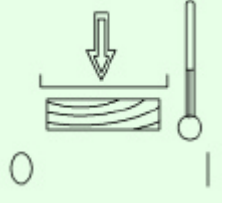


X14



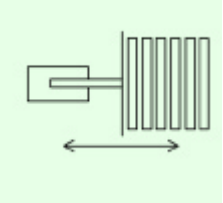
IECISOEN
DIN 30600
Name
Arbeitstakt Ende

X140



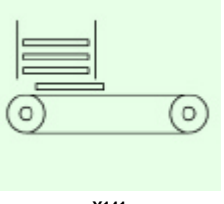
IECISOEN
DIN 30600
Name
Heizung ein

X146




IECISOEN
DIN 30600
Name
Schieber DTA

X151



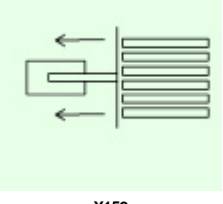
IECISOEN
DIN 30600
Name
Beschickung

X141



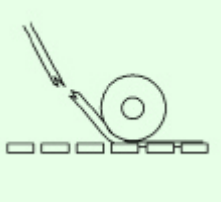
IECISOEN
ISO 0391
DIN 30600
1101
Name
Ölschmierung, allgemein

X147



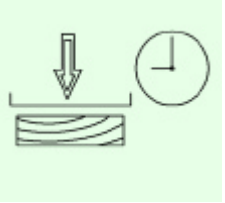
IECISOEN
DIN 30600
Name
Schieber entlasten

X152



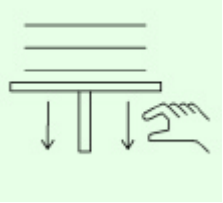
IECISOEN
DIN 30600
Name
Drahtbruch

X142



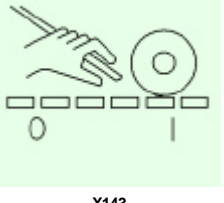
IECISOEN
DIN 30600
Name
Presszeit

X148



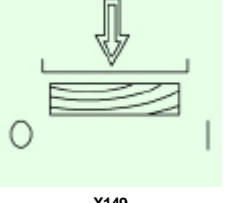
IECISOEN
DIN 30600
Name
Stapel senken

X153



IECISOEN
DIN 30600
Name
Einfädeln

X143



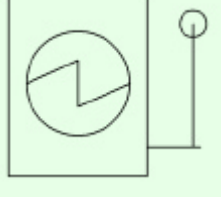
IECISOEN
DIN 30600
Name
Presse ein

X149




IECISOEN
DIN 30600
Name
Steuerspannung01

X154




IECISOEN
ISO 0353
DIN 30600
0253
Name
Elektrischer Hauptschalter

X144



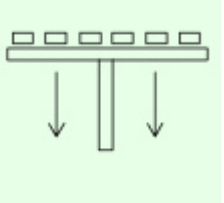
IECISOEN
DIN 30600
1741
Name
Befreiung

X15



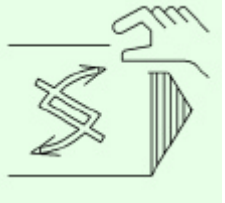
IECISOEN
DIN 30600
Name
Störung01

X155



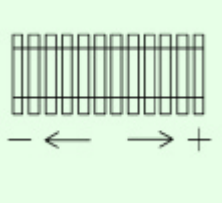
IECISOEN
DIN 30600
Name
Hebplatte entlasten

X145



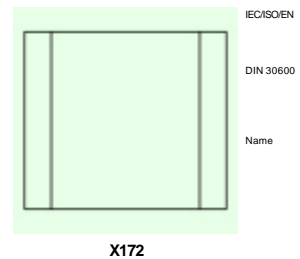
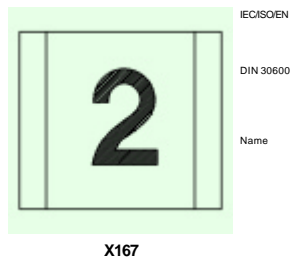
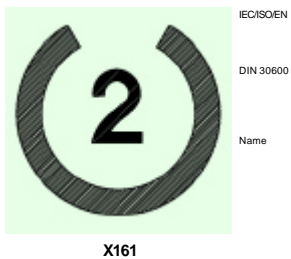
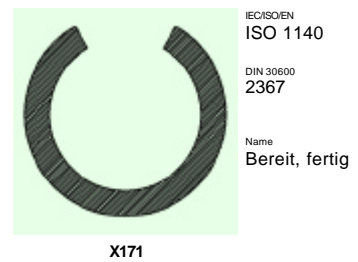
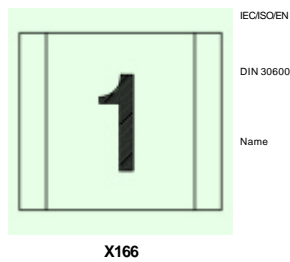
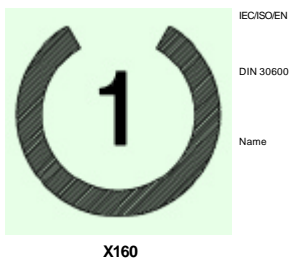
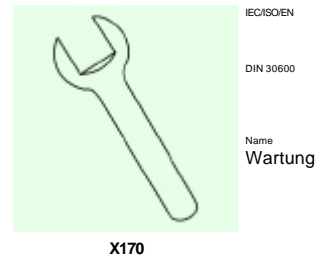
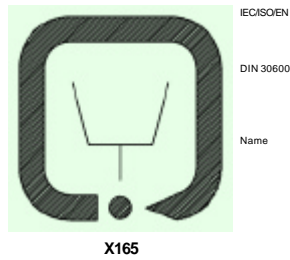
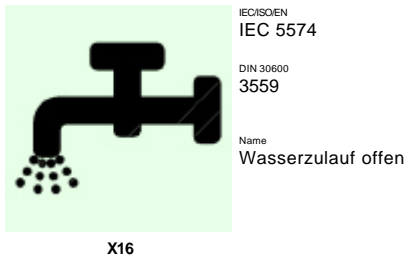
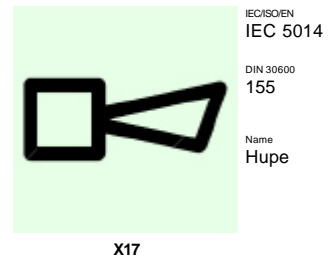
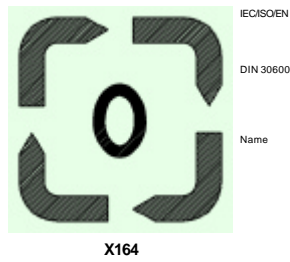
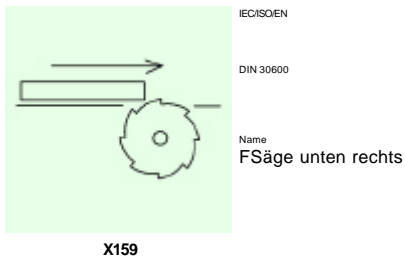
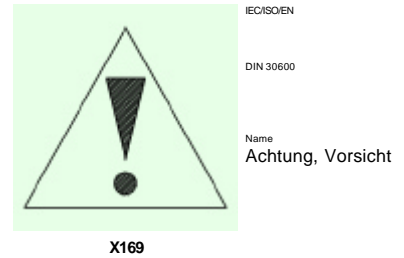
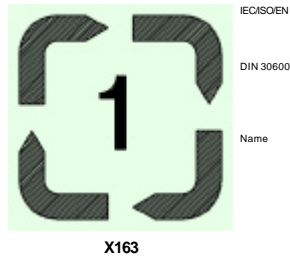
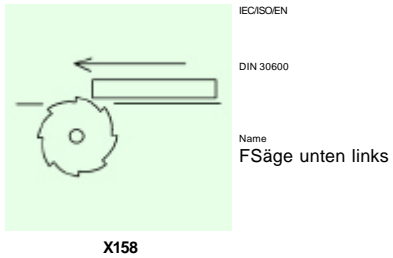
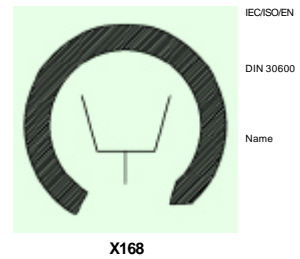
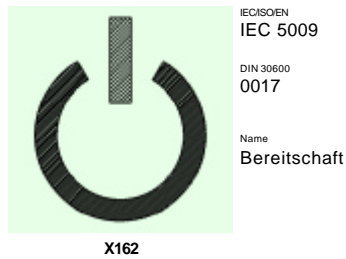
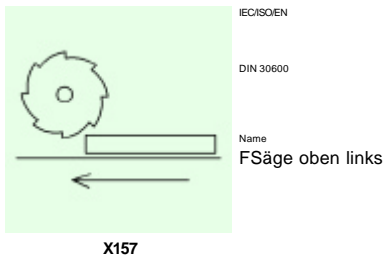
IECISOEN
DIN 30600
Name
Programmwechsel

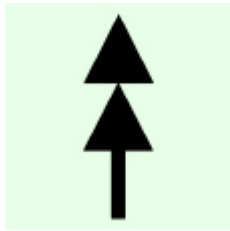
X150



IECISOEN
DIN 30600
Name
Stranglänge

X156



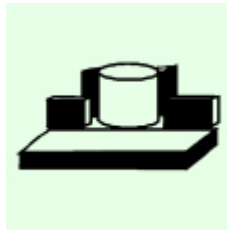


IEC/ISO/EN
ISO 2299

DIN 30600
3878

Name
Positionsmarke schnell
nach oben

X173

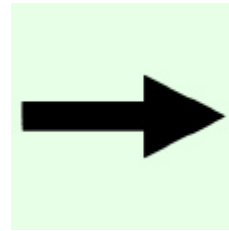


IEC/ISO/EN

DIN 30600

Name

X179

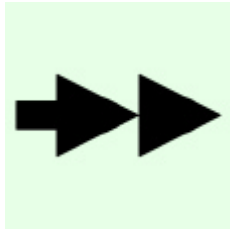


IEC/ISO/EN

DIN 30600

Name
Positionsmarke nach rechts

X184

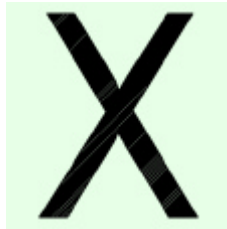


IEC/ISO/EN

DIN 30600

Name
Positionsmarke schnell
nach rechts

X174

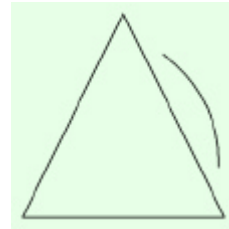


IEC/ISO/EN

DIN 30600

Name
X

X18

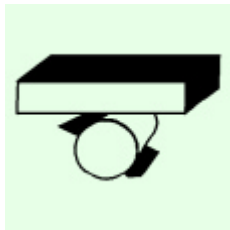


IEC/ISO/EN
IEC 5307

DIN 30600

Name
Alarm, allgemein

X185

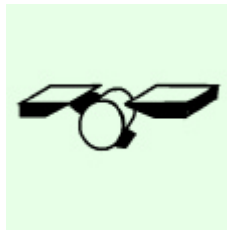


IEC/ISO/EN

DIN 30600

Name

X175

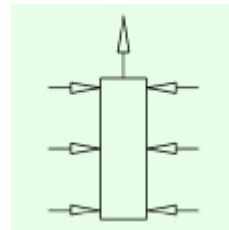


IEC/ISO/EN

DIN 30600

Name

X180

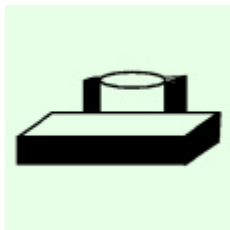


IEC/ISO/EN

DIN 30600

Name
Anschwemmen

X186

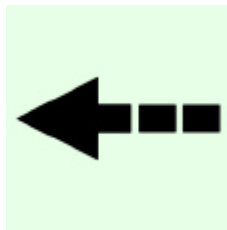


IEC/ISO/EN

DIN 30600

Name

X176

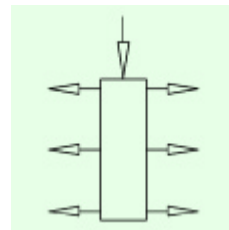


IEC/ISO/EN

DIN 30600

Name

X181

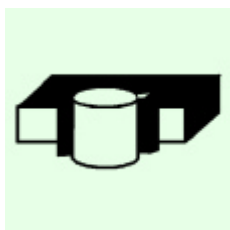


IEC/ISO/EN

DIN 30600

Name
Abschwemmen

X187

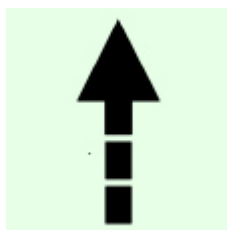


IEC/ISO/EN

DIN 30600

Name

X177

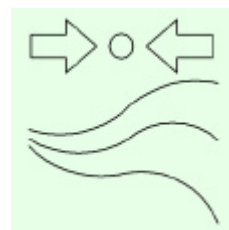


IEC/ISO/EN

DIN 30600

Name

X182

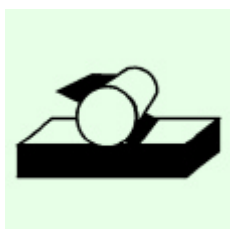


IEC/ISO/EN

DIN 30600

Name
Druckluft

X188

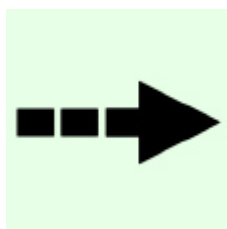


IEC/ISO/EN

DIN 30600

Name

X178

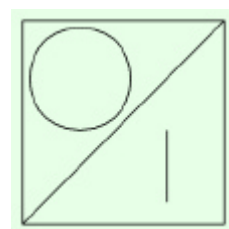


IEC/ISO/EN

DIN 30600

Name

X183

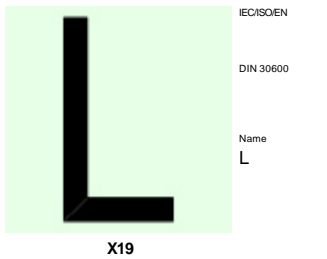


IEC/ISO/EN

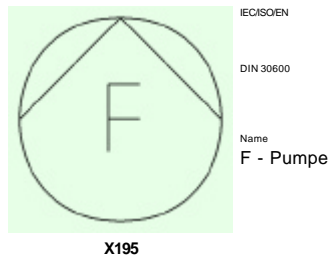
DIN 30600

Name
Ein / Aus

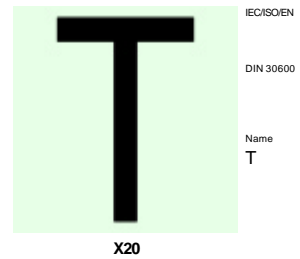
X189



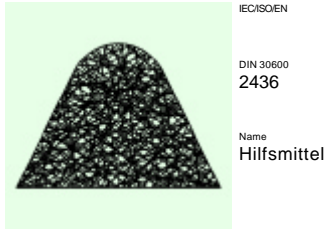
X19



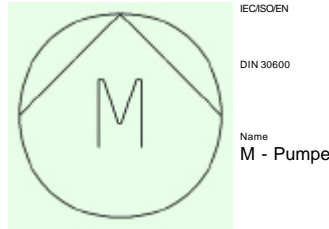
X195



X20



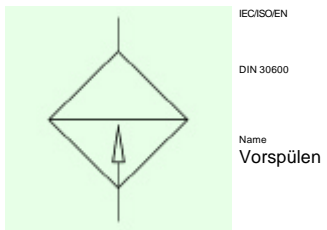
X190



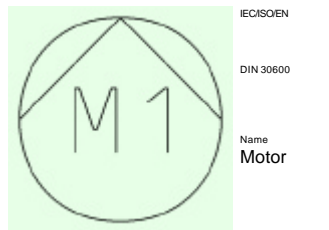
X196



X200



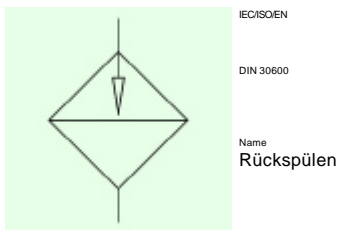
X191



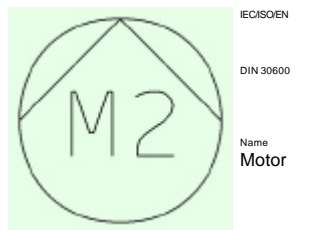
X197



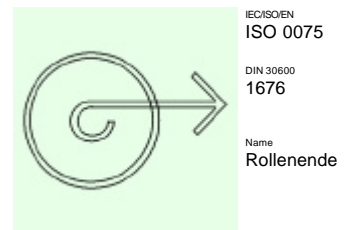
X201



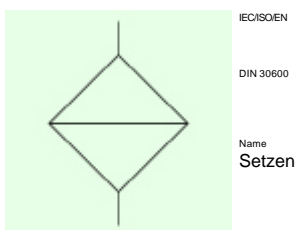
X192



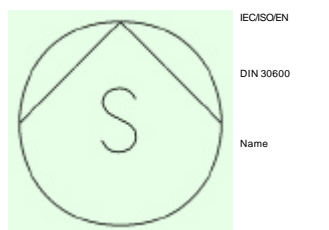
X198



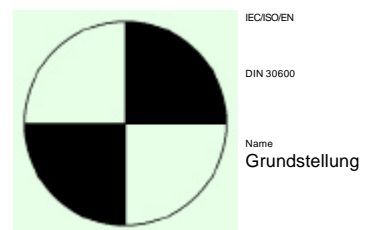
X202



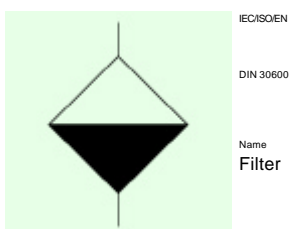
X193



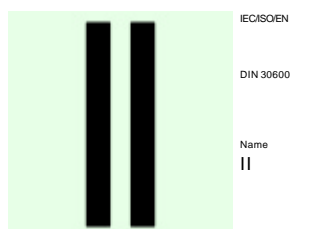
X199



X203



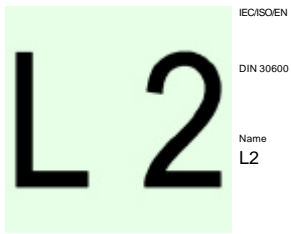
X194



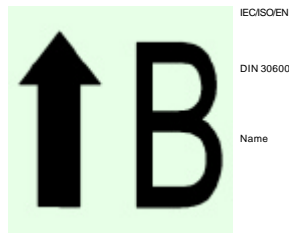
X2



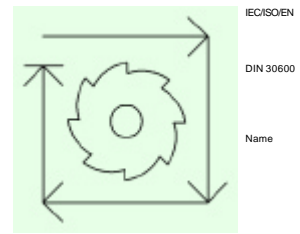
X204



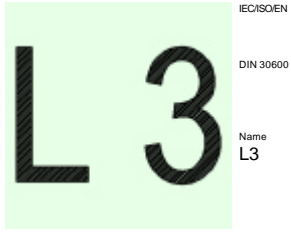
X205



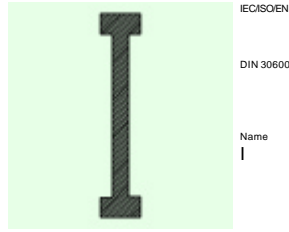
X210



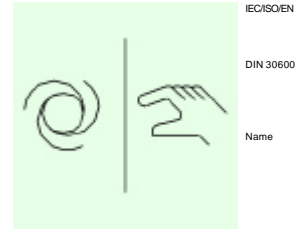
X216



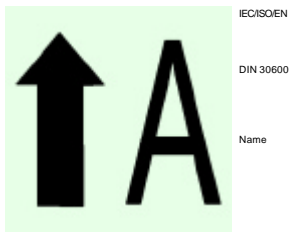
X206



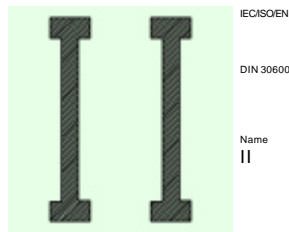
X211



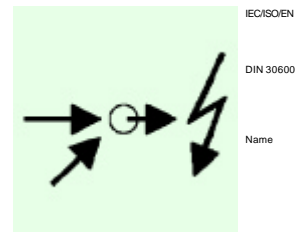
X217



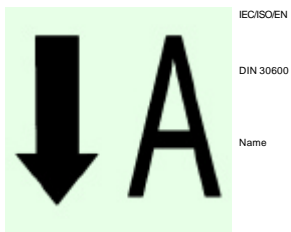
X207



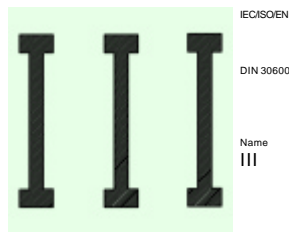
X212



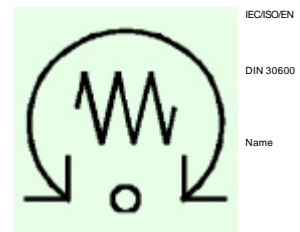
X218



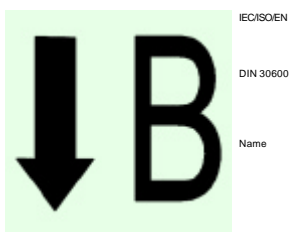
X208



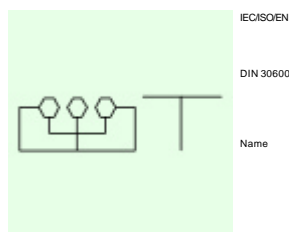
X213



X219



X209



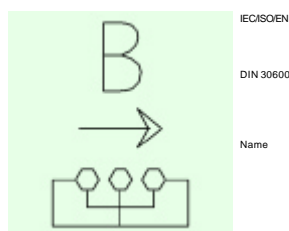
X214



X22



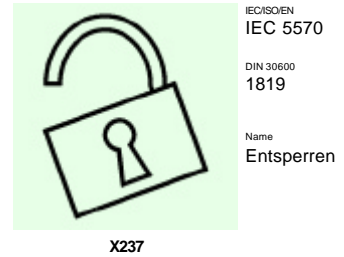
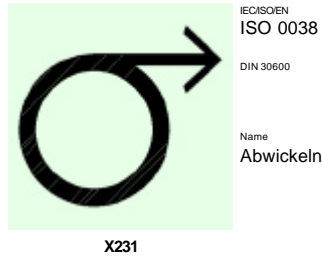
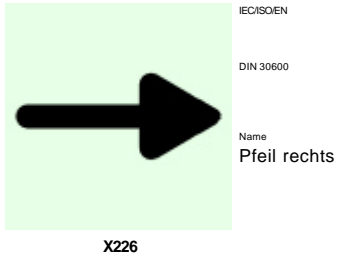
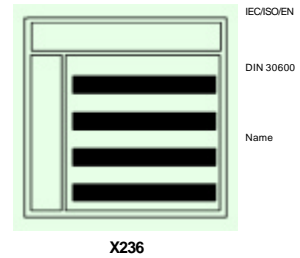
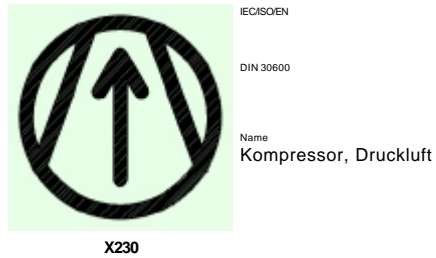
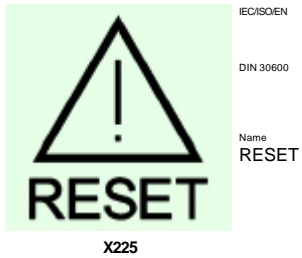
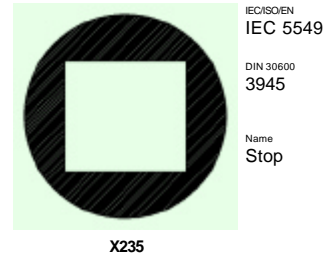
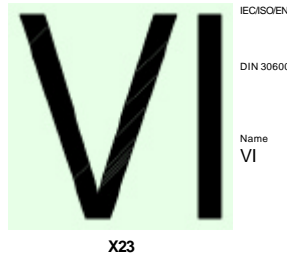
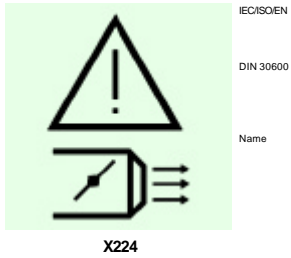
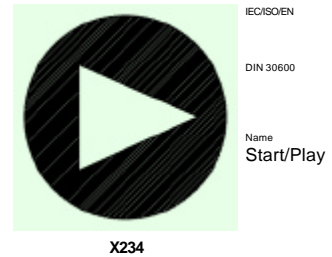
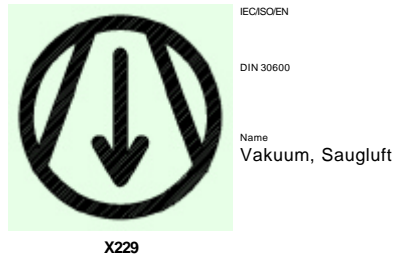
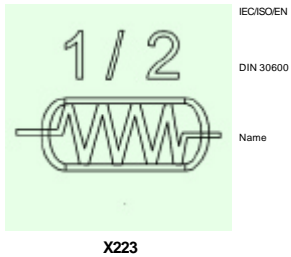
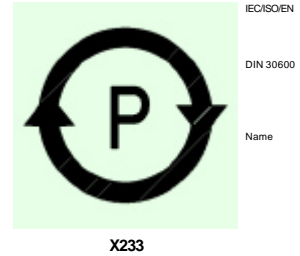
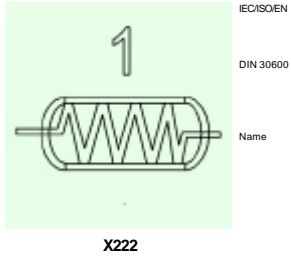
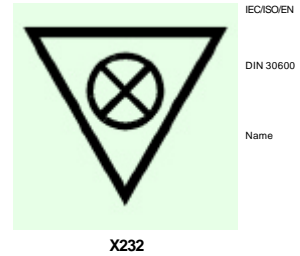
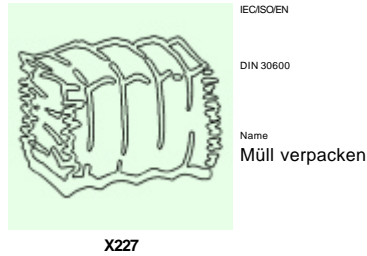
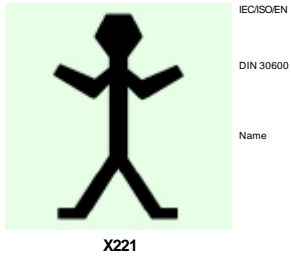
X21



X215




X220



IEC/ISO/EN
IEC 1818

DIN 30600
5569




Name
Sperrn/Entsperren

X238

IEC/ISO/EN

DIN 30600




Name
Lüfter

X243

IEC/ISO/EN

DIN 30600




Name
OPEN / CLOSE

X249

IEC/ISO/EN

DIN 30600




Name
Aussenbeleuchtung

X239

IEC/ISO/EN

DIN 30600



Name
Last

X244

IEC/ISO/EN

DIN 30600
1536




Name
Schaltungsart
Dreieckschaltung

X25

IEC/ISO/EN

DIN 30600
1538

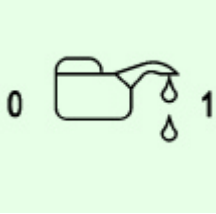


Name
Schaltungsart
Sternschaltung

X24

IEC/ISO/EN

DIN 30600




Name
Öl, Flüssigkeit

X245

IEC/ISO/EN

DIN 30600

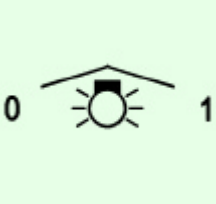


Name
ROTATE AXIS

X250

IEC/ISO/EN

DIN 30600




Name
Innenbeleuchtung

X240

IEC/ISO/EN

DIN 30600

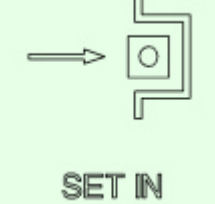


Name
Pfeil raus

X246

IEC/ISO/EN

DIN 30600

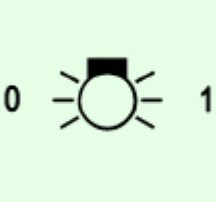


Name
SET IN

X251

IEC/ISO/EN

DIN 30600

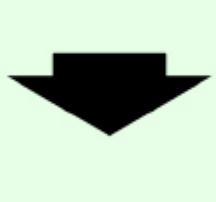


Name
Beleuchtung

X241

IEC/ISO/EN

DIN 30600




Name
Pfeil runter

X247

IEC/ISO/EN

DIN 30600




Name
CLAMP / UNCLAMP

X252

IEC/ISO/EN
IEC 5013

DIN 30600
140

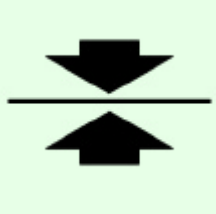


Name
Glocke

X242

IEC/ISO/EN

DIN 30600




Name

X248

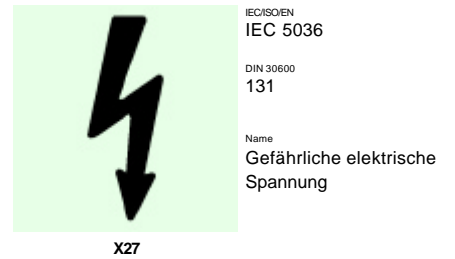
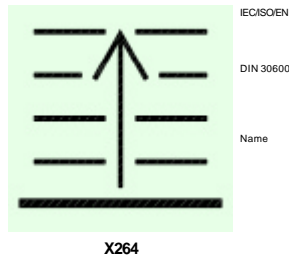
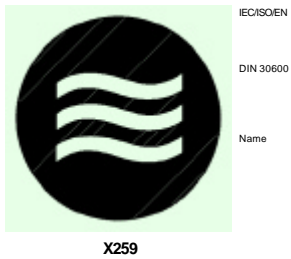
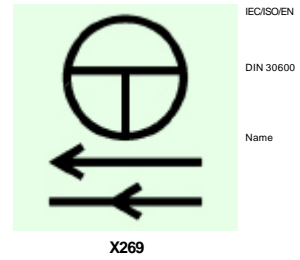
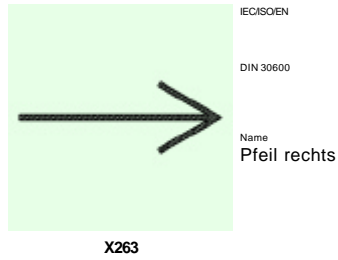
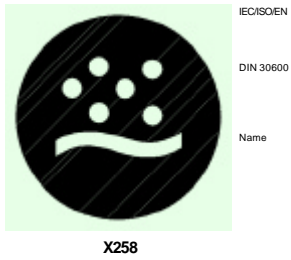
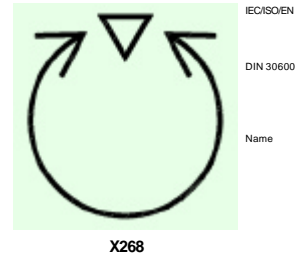
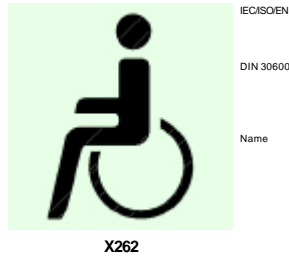
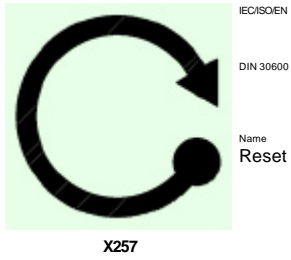
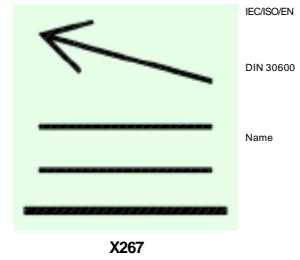
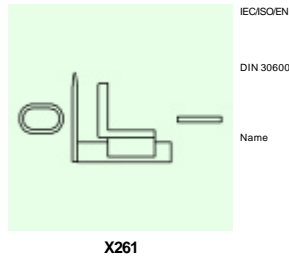
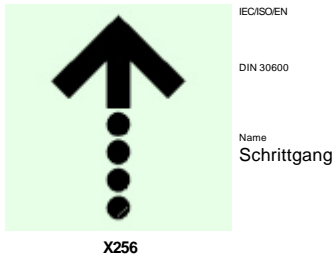
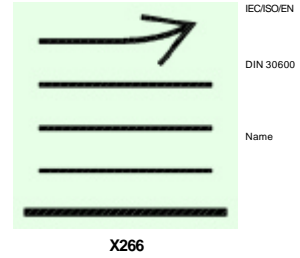
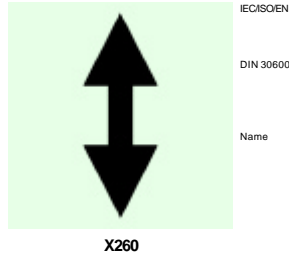
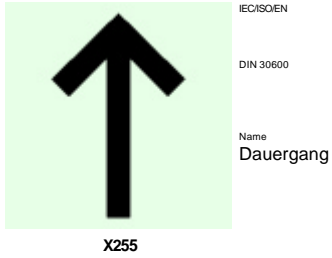
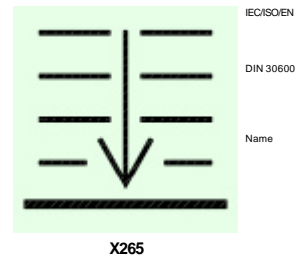
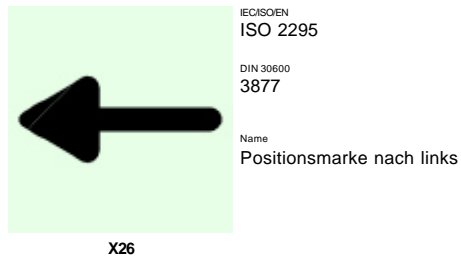
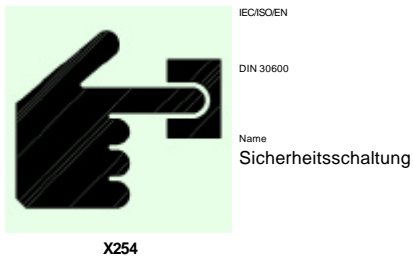
IEC/ISO/EN

DIN 30600



Name

X253



IEC/ISO/EN
DIN 30600
Name
X270

IEC/ISO/EN
DIN 30600
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X276

IEC/ISO/EN
DIN 30600
Name
X281

IEC/ISO/EN
DIN 30600
Name
X271

IEC/ISO/EN
DIN 30600
Name
X277

IEC/ISO/EN
DIN 30600
Name
X282

IEC/ISO/EN
DIN 30600
Name
X272

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DIN 30600
Name
X278

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DIN 30600
Name
X283

IEC/ISO/EN
DIN 30600
Name
X273

IEC/ISO/EN
DIN 30600
Name
X279

IEC/ISO/EN
DIN 30600
Name
X284

IEC/ISO/EN
DIN 30600
Name
X274

IEC/ISO/EN
DIN 30600 2187
Name
X28

Positionieren

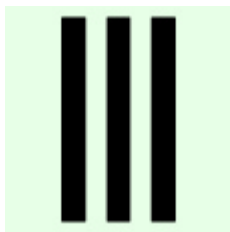
IEC/ISO/EN
DIN 30600
Name
X285

Bewegung in Pfeilrichtung, begrenzt

IEC/ISO/EN
DIN 30600
Name
X275

IEC/ISO/EN
DIN 30600
Name
X280

IEC/ISO/EN
DIN 30600
Name
X29

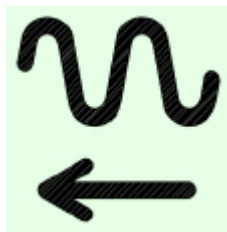


IEC/ISO EN

DIN 30600

Name
III

X3

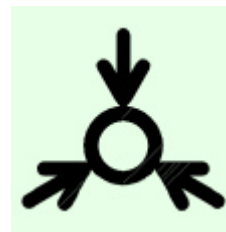


IEC/ISO EN

DIN 30600

Name

X35



IEC/ISO EN
ISO 1355

DIN 30600
1740

Name
Aussenspannen

X40

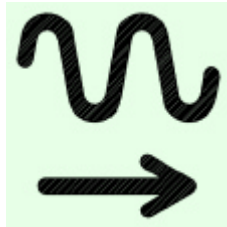


IEC/ISO EN
ISO 0910

DIN 30600
986

Name
Einrichten

X30

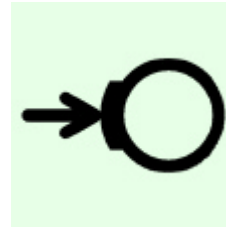


IEC/ISO EN

DIN 30600

Name

X36

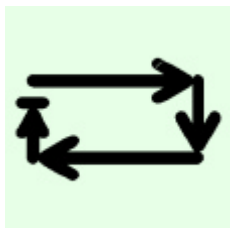


IEC/ISO EN
ISO 0020

DIN 30600
265

Name
Bremsen

X41

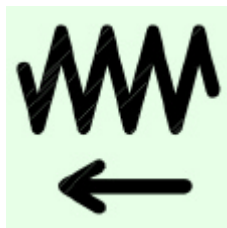


IEC/ISO EN
ISO 0426

DIN 30600
1733

Name
Bewegungsablauf, einmalig

X31

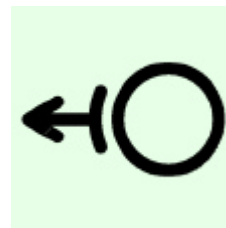


IEC/ISO EN

DIN 30600

Name
Vorschub links

X37

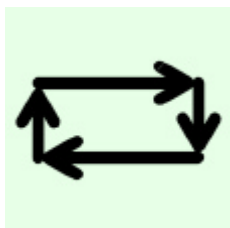


IEC/ISO EN
ISO 0021

DIN 30600
266

Name
Bremsse lösen

X42

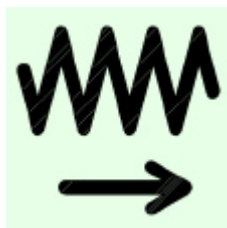


IEC/ISO EN
ISO 0026

DIN 30600
867

Name
Bewegungsablauf, sich wiederholend

X32

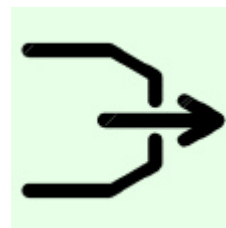


IEC/ISO EN
ISO 0260

DIN 30600
2777

Name
Vorschub, längs

X38

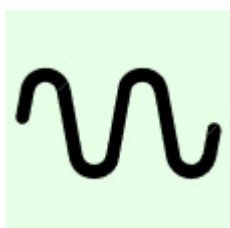


IEC/ISO EN
ISO 0032

DIN 30600
263

Name
Blasen

X43

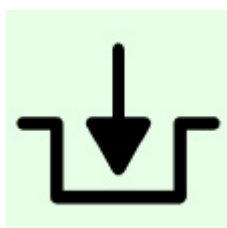


IEC/ISO EN
ISO 0266

DIN 30600
1919

Name
Eilgang

X33

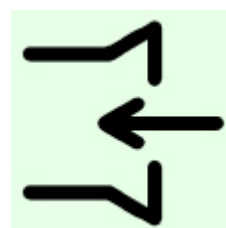


IEC/ISO EN
ISO 0022

DIN 30600
46

Name
Verriegeln

X39

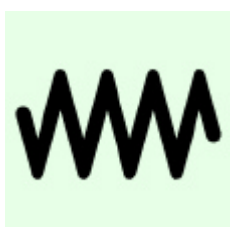


IEC/ISO EN
ISO 0033

DIN 30600
264

Name
Saugen

X44

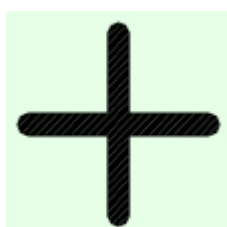


IEC/ISO EN
ISO 0259

DIN 30600
1880

Name
Vorschub

X34

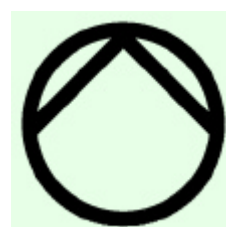


IEC/ISO EN
IEC 5005

DIN 30600
40

Name
positive polarität

X4



IEC/ISO EN
ISO 0134

DIN 30600
695


Name
Flüssigkeitspumpe
allgemein

X45




IEC/ISO EN
ISO 0137
DIN 30600
715
Name
Vakuumpumpe allgemein

X46




IEC/ISO EN
DIN 30600
Name
Null

X51




IEC/ISO EN
DIN 30600
Name
Sechs

X57



IEC/ISO EN
ISO 0289
DIN 30600
1687
Name
Kreissägeblatt

X47




IEC/ISO EN
DIN 30600
Name
Eins

X52




IEC/ISO EN
DIN 30600
Name
Sieben

X58




IEC/ISO EN
DIN 30600
Name
Schnecke

X48



IEC/ISO EN
DIN 30600
Name
Zwei

X53



IEC/ISO EN
DIN 30600
Name
Acht

X59




IEC/ISO EN
DIN 30600
Name
Hase

X49




IEC/ISO EN
DIN 30600
Name
Drei

X54



IEC/ISO EN
DIN 30600
Name
R

X6




IEC/ISO EN
IEC 5006
DIN 30600
41
Name
negative Polarität

X5




IEC/ISO EN
DIN 30600
Name
Vier

X55



IEC/ISO EN
DIN 30600
Name
Neun

X60




IEC/ISO EN
IEC 5012
DIN 30600
139
Name
Beleuchtung / Lampe

X50



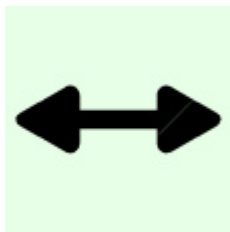
IEC/ISO EN
DIN 30600
Name
Fünf

X56



IEC/ISO EN
IEC 5010
DIN 30600
18
Name
Ein / Aus

X61



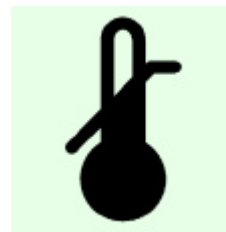
IEC/ISO/EN
IEC 5023
DIN 30600
269
Name
Bewegung in zwei
Richtungen

X62



IEC/ISO/EN
IEC 5184
DIN 30600
173
Name
Uhr / Zeitschalter /
Zeitgeber

X68



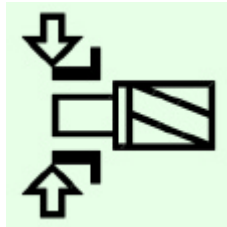
IEC/ISO/EN
ISO 0533
DIN 30600
0472
Name
Temperatur-
Höchstwertbegrenzung

X73



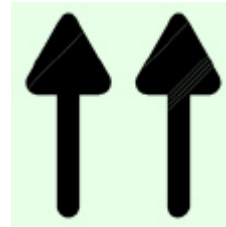
IEC/ISO/EN
DIN 30600
Name

X63



IEC/ISO/EN
DIN 30600
Name
Werkzeug klemmen

X69



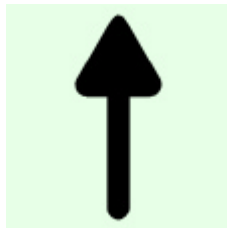
IEC/ISO/EN
DIN 30600
Name

X74



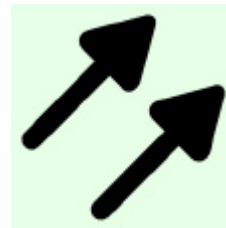
IEC/ISO/EN
IEC 5192
DIN 30600
199
Name
Graphisches
Aufzeichnungsgerät

X64



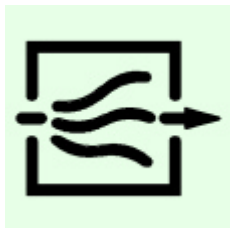
IEC/ISO/EN
ISO 2296
DIN 30600
3875
Name
Positionsmarke nach oben

X7



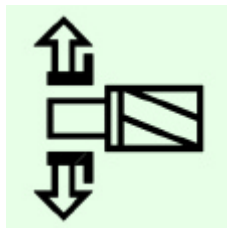
IEC/ISO/EN
DIN 30600
Name

X75



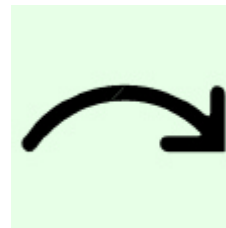
IEC/ISO/EN
DIN 30600
Name

X65



IEC/ISO/EN
DIN 30600
Name
Werkzeug lösen

X70



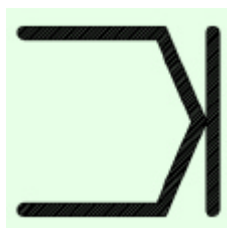
IEC/ISO/EN
ISO 0004
DIN 30600
0100
Name
Drehbewegung nach rechts

X76



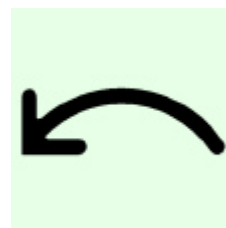
IEC/ISO/EN
IEC 5110
DIN 30600
13
Name
Abbrechen / Stop (eines
Vorgangs)

X66



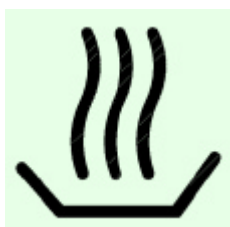
IEC/ISO/EN
ISO 1004
DIN 30600
2323
Name
Programm Ende

X71



IEC/ISO/EN
ISO 0004
DIN 30600
0114
Name
Drehbewegung nach links

X77



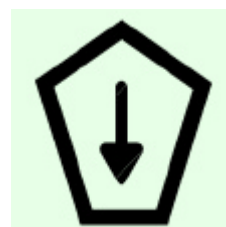
IEC/ISO/EN
IEC 5237
DIN 30600
2738
Name
Trocknen / Wärmen

X67



IEC/ISO/EN
DIN 30600
Name


X72



IEC/ISO/EN
ISO 0776
DIN 30600
0481
Name
Bewegung rückwärts

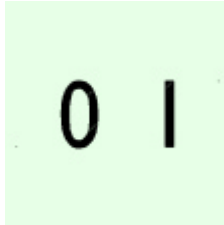
X78

IEC/ISO/EN
DIN 30600
Name
Pfeil 30° hoch links



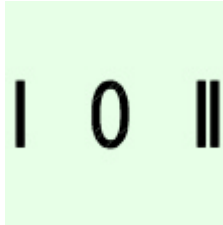
X79

IEC/ISO/EN
DIN 30600
Name
0 I




X88

IEC/ISO/EN
DIN 30600
Name
I 0 II



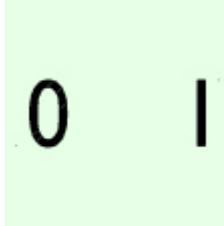
X93

IEC/ISO/EN
DIN 30600
Name
Pfeil 45° hoch links



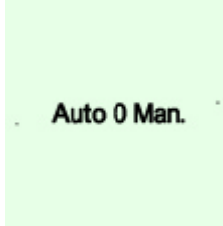
X8

IEC/ISO/EN
DIN 30600
Name
0 I



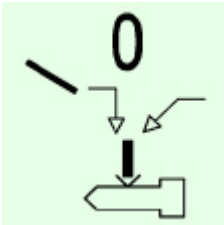
X89

IEC/ISO/EN
DIN 30600
Name
Auto 0 Man.



X94

IEC/ISO/EN
DIN 30600
Name



X80

IEC/ISO/EN
ISO 0096
DIN 30600
0035
Name
Handbetätigung



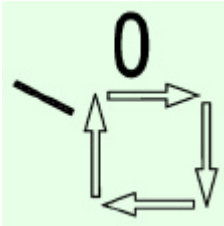
X9

IEC/ISO/EN
DIN 30600
Name
I II



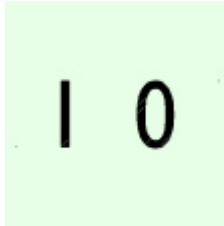
X95

IEC/ISO/EN
DIN 30600
Name




X81

IEC/ISO/EN
DIN 30600
Name
I 0




X90

IEC/ISO/EN
DIN 30600
Name




X82

IEC/ISO/EN
DIN 30600
Name
AUTO HAND



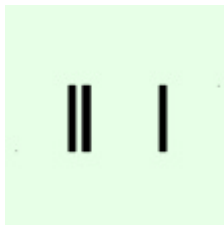
X91

IEC/ISO/EN
DIN 30600
Name



X83

IEC/ISO/EN
DIN 30600
Name
II I



X92