# Air Preparation Units "12" Series

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Catalog 9CW-BK-262



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Manual Drair

# Filters



- Pipe Sizes 1/4 and 3/8 Inch
  - High Flow 5 Micron: 1/4" - 50 scfm 3/8" - 58 scfm 40 Micron: 1/4" - 54 scfm 3/8" - 70 scfm
- Pressures to 250 psig

Air filters are designed to remove airborne solid contaminants, pipe scale, rust, pipe dope, etc., which may plug small orifices or cause excessive wear and premature failure of pneumatic components. They also separate bulk liquids from the airflow.

## **Filter Selection**

- 1. Determine maximum system flow requirements.
- 2. Determine maximum allowable pressure drop at rated flow in scfm.
- Refer to flow chart and select filter pipe size by choosing curve that offers minimum pressure drop at desired flow in scfm. For optimum performance, a 2 to 5 psig pressure drop should be selected.



Piston Drain

graph. Each graph will contain three pressure curves. If the required inlet pressure is not on the graph, interpolate a similar curve for the required pressure. Next, determine the acceptable pressure drop across the filter and locate it on the vertical axis. Find the intersection point of the acceptable pressure drop and the inlet pressure curve. At this point follow a vertical path downward to view the flow in scfm. If the flow is too low, select a larger port size or body size to give the required flow. If the flow is higher than necessary, select a smaller port size or body size to give the required flow.

### Operation



## Reading Flow Charts to Size Filters



Once the required flow is determined for a pneumatic application, the filter can be selected by using the flow chart. To read the filter flow chart, first determine the inlet pressure that will be used. Find the appropriate pressure curve on the

#### First Stage Filtration:

Air enters at inlet port and flows through deflector plate (A) which causes a swirling action. Liquids and coarse particles are forced to the bowl interior wall (B) by the centrifugal action of the swirling air. They then flow down the bowl wall by the force of gravity. Shroud (C) assures that the proper swirling action occurs and that the air does not pass directly through the filter element (D) until the large particles and liquids are removed. The baffle (E) separates the lower portion of the bowl into a "quiet zone" where the removed liquids and particles collect, unaffected by the swirling air, and are therefore not reentrained into the flowing air.

#### Second Stage Filtration:

After liquids and large particles are removed in the first stage of filtration, the air flows through element **(D)** where smaller particles are filtered out and retained. The filtered air then passes downstream. Collected liquids and particles in the "quiet zone" should be drained before their level reaches a height where they would be reentrained in the flowing air. This can be accomplished by the twist drain **(F)** which is actuated by twisting knob **(G)** counterclockwise. Or, by the automatic pulse drain when actuated by airline pressure cycles.

# Sub-compact Particulate Filter Numbering System

= "Most Popular" 2 0 2 S Κ 0 0 F 1 UNIT FUNCTION **OPTIONS** F = FILTER0 = NONEV = FLUOROCARBON SEALS<sup>2</sup> FAMILY 12 = SUB-COMPACT **OPTIONS** 0 = NONEL = DIFFERENTIAL PRESSURE INDICATOR THREAD TYPE V = FLUOROCARBON SEALS<sup>2</sup> 0 = NPT $C = BSPP^{1}$ PIPE SIZE 2 = 1/43 = 3/8**BOWLS / DRAINS** FILTER ELEMENT S = 5 MICRONPLASTIC **METAL W/ NO** METAL W/ **BOWLS** F = 40 MICRON W/ GUARD SIGHT GAUGE SIGHT GAUGE D = TYPE 'D' ELEMENT, MANUAL DRAIN Κ Х L ACTIVATED CARBON **PISTON DRAIN** R Μ S

<sup>1</sup> ISO, R228 (G SERIES)

<sup>2</sup> Fluorocarbon seals available only on units with metal bowl with manual drain.

Type "A" 5 micron elements: All Wilkerson Type "A" 5 micron elements meet or exceed ISO Class 3 for maximum particle size and concentration of solid contaminants.

**Type "D" activated carbon elements:** All Wilkerson Type "F12" absorption filters with Type "D" activated carbon elements **exceed ISO** Class 1 on maximum oil content (ppm/wt).

NOTE: All classes above refer to International Standards Organization (ISO) standard 8573-1:1991(E), pertaining to maximum particle size and concentration of solid contaminants, and maximum oil content.

# Particulate Filter F12



Piston Drain



F12-02-SK00

#### Features

- Excellent water removal efficiency.
- Unique deflector plate and shroud creates a swirling of the air stream ensuring maximum water and dirt separation.
- Large filter element surface guarantees low pressure drop and increased element life.
- 5 micron standard, 40 micron filter element, and activated carbon element available.



NOTE: Barb (piston drain) accepts 3/16" ID tubing.

#### **Dimensions**

#### Model

Sub-Compact Unit F12-02-SK00

<sup>†</sup> With Manual or Piston Drain Inches (mm)

Specifications			
High Flow Capacity <sup>1</sup>	Port Size 1/4 3/8	5 Micron 50 SCFM 58 SCFM	40 Micron 54 SCFM 70 SCFM
Maximum Operating Te Without DPI	mperature Plastic Bowl Metal Bowl	1	25°F (52°C) 75°F (80°C)
With DPI With Piston Drain		1 1	25°F (52°C) 25°F (52°C)
Maximum Supply Press Without DPI	sure Plastic Bowl Metal Bowl	150 ps 250 ps	ig (10,3 bar) ig (17,2 bar)
With DPI With Piston Drain		150 ps 150 ps	ig (10,3 bar) ig (10,3 bar)
Standard Filtration	Micron		5
Useful Retention <sup>2</sup>	oz. (cc)		.9 (26,6)
Port Size	NPT/BSPP-0	G	1/4, 3/8
Weight	lb. (kg)		1.2 (0,54)

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 $^1\,$  Inlet pressure 90 psig (6,2 bar) and 5 psig (0,3 bar) pressure drop.

 $^{2}\,$  Useful Retention refers to volume below the quiet zone baffle.

#### **Materials of Construction**

Chaolifications

Body		Zinc
Bowls	Plastic Bowl Metal Bowl	Polycarbonate Zinc
Drain		Plastic
Filter Element	Micron Adsorber	Plastic Activated Charcoal
Element Holder		Acetal
Seals		Nitrile
Sight Gauge DPI		Polyamide (Nylon)

Ord	Ordering Information						
Port Size	Plastic Bov Manual Drain	vl w/ Guard Piston Drain	Metal Bowl wa Manual Drain	/ Sight Gauge Piston Drain			
1/4"	F12-02-SK00	F12-02-SR00	F12-02-SL00	F12-02-SS00			
3/8"	F12-03-SK00	F12-03-SR00	F12-03-SL00	F12-03-SS00			
Options - To order additional or alternate options, add the appropriate option letter code in the designated position of the model number. (See Numbering System page.) For additional information on accessories and repair kits refer to pages 42 through 43.							

Α	В	С	D <sup>†</sup>	E <sup>†</sup>	F
2.00	2.06	.56	5.35	5.91	2.25
(51)	(52)	(14)	(136)	(150)	(57)

Wilkerson Operations

#### **Replacement Bowl Kits**

Plastic Bowl Guard	GRP-96-345
Plastic Bowl / Piston Drain	GRP-96-351
Plastic Bowl / Manual Drain	GRP-96-347
Metal Bowl / Piston Drain	GRP-96-353
Metal Bowl / Manual Drain	GRP-96-348
Metal Bowl / Sight Gauge / Piston Drain	GRP-96-352
Metal Bowl / Sight Gauge / Manual Drain	GRP-96-349

#### Replacement Element Kits .....

5 Micron	GRP-96-344
40 Micron	GRP-96-343
Adsorber (Activated Carbon)	.FRP-96-301

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#### **Accessories & Repair Kits**

FRP-96-300
GRP-96-354
GRP-96-340
GPA-96-300
GRP-96-346

#### **5 Micron Element**



#### **Activated Carbon Element**

#### **40 Micron Element**









Wilkerson Operations

# **Coalescing Filters**



- Pipe Sizes 1/4 and 3/8 Inch
- High Flow

"C" Element: 1/4" - 34 scfm 3/8" - 28 scfm "B" Element: 1/4" - 51 scfm 3/8" - 64 scfm

• Pressures to 250 psig

Coalescing filters are designed to remove 99.9% + of the liquid aerosols, both water and oil, and submicron particulate matter from your pneumatic system. These filters will provide oil free air for applications such as spray painting, air gauging, pneumatic instrumentation, printing and packaging.

## Filter Selection

- 1. Determine flow and pressure requirements.
- 2. Refer to Flow Chart and select the proper filter to match your flow and pressure needs.

#### size to give the required flow. If the flow is higher than necessary, select a smaller port size or body size to give the required flow.

## Media Specifications

G r a	D.O.P. Coalescing	Maximum	Pres (I @ Ra	sure Drop PSID) <sup>2</sup> ated Flow	Particulate		
d e	Efficiency .3 to .6 Micron Particles	Oil Carryover <sup>1</sup> PPM w/w	Media Dry	Media Wet With 10-20 wt. oil	Micron Rating		
С	99.97%	.008	1.0	2-3	.01		
в	95%	.85	.5	.5	.7		
<sup>1</sup> Te <sup>2</sup> A	<sup>1</sup> Tested per BCAS 860900 at 40 ppm inlet. <sup>2</sup> Add dry + wet for total pressure drop.						

D.O.P. = Dioctylphthalate

## Operation



## Reading Flow Charts For Coalescing Filters



To read the coalescer flow chart, first determine the inlet pressure that will be used. Find the appropriate pressure curve on the graph. Each graph will contain three pressure curves. If the required inlet pressure is not on the graph, interpolate a similar curve for the required pressure. Next, determine the acceptable pressure drop across the coalescer and locate it on the vertical axis. Find the intersection point of the acceptable pressure drop and the inlet pressure curve. At this point follow a vertical path downward to view the flow in scfm. If the flow is too low, select a larger port size or body The contaminated air enters the element interior and is forced through a thick membrane of borosilicate glass fibers coated with epoxy (A). Flow then passes through an outer structural support and, at this stage, has removed up to 99.97% + of the sub-micron particles evident in the contaminated air. These tiny droplets coalesce together and are blotted from the filter surface by the drain and release layers of non-woven glass felt and rayon cloth. The drops now begin a gravitational passage to the filter sump (B) where they can be manually or automatically drained.

The clean, filtered air now passes through the outer screen plastic net and out into the pneumatic system. The Air Line Coalescing Filter removes liquid aerosols and sub-micron particulate matter.

Collected liquids and particles in the "quiet zone" should be drained before their level reaches a height where they would be reentrained in the flowing air. This can be accomplished by the manual drain **(C)** which is actuated by twisting knob **(D)** counterclockwise. Or, by the automatic pulse drain when actuated by airline pressure cycles.

# Sub-compact Coalescing Numbering System



<sup>1</sup> ISO, R228 (G SERIES)

<sup>2</sup> Fluorocarbon seals available only on units with metal bowl with manual drain.

"M" Series Coalescing Filters, with Type "B" 0.7 micron elements: All Wilkerson Type "M" Oil Removal (Coalescing) Filters with Type "B" 0.7 micron elements exceed ISO Class 2 for maximum particle size and concentration of solid contaminants, and exceed Class 3 on maximum oil content (ppm/wt).

"M" Series Coalescing Filters, with Type "C" 0.01 micron elements: All Wilkerson Type "M" Oil Removal (Coalescing) Filters with Type "C" 0.01 micron elements exceed ISO Class 1 for maximum particle size and concentration of solid contaminants, and exceed Class 1 on maximum oil content (ppm/wt).

NOTE: All classes above refer to International Standards Organization (ISO) standard 8573-1:1991(E), pertaining to maximum particle size and concentration of solid contaminants, and maximum oil content.

# **Coalescing Filter** M12



Piston Drain



M12-02-CK00

#### **Features**

- Removes liquid aerosols and sub-micron particles.
- · Liquids gravitate to the bottom of the element and will not re-enter the airstream.
- · Oil free air for critical applications, such as air gauging and pneumatic instrumentation and controls.
- · Interchangeable manual and piston drains.
- · Differential pressure indicator standard.



#### **Dimensions**

ID tubing.

Model	Α	В	С	<b>C</b> 1	D†	E†	F	G Dia.
Sub-Compact Unit	2.00	2.06	1.50	1.86	5.35	6.85	1.77	4.50
M12-02-CK00	(51)	(52)	(38)	(47)	(136)	(174)	(45)	(114)

<sup>†</sup> With Manual or Piston Drain Inches (mm)

#### **Specifications**

= "Most Popular"

High Flow Capacity <sup>1</sup>	Port Size 1/4 3/8	"C" Element "B" Element 30 SCFM 50 SCFM 30 SCFM 65 SCFM
Maximum Operating Tem Without DPI	perature Plastic Bov	wl 125°F (52°C)
With DPI With Piston Drain	Metal Bow	175°F (80°C) 125°F (52°C) 125°F (52°C)
Maximum Supply Pressu	re	
Without DPI	Plastic Bow Metal Bow	wl 150 psig (10,3 bar) I 250 psig (17,2 bar)
With DPI With Piston Drain		150 psig (10,3 bar) 150 psig (10,3 bar)
Standard Filtration	Micron	(C) 0.01 (B) 0.7
Useful Retention <sup>2</sup>	oz. (cc)	.9 (26,6)
Port Size	NPT/BSPF	P-G 1/4, 3/8
Weight	lb. (kg)	1.2 (0,54)

<sup>1</sup> Inlet pressure 90 psig (6,2 bar) and 5 psig (0,3 bar) pressure drop.

<sup>2</sup> Useful Retention refers to volume below the quiet zone baffle.

#### **Materials of Construction**

Body		Zinc
Bowls	Plastic Bowl Metal Bowl	Polycarbonate Zinc
Drain		Plastic
Filter Element	Туре В, С	Borosilicate & Felt Glass Fibers
Element Holder		Acetal
Seals		Nitrile
Sight Gauge DPI		Polyamide (Nylon)

Ord	Ordering Information					
Port Size	Plastic Bov Manual Drain	vl w/ Guard Piston Drain	Metal Bowl w Manual Drain	/ Sight Gauge Piston Drain		
1/4"	M12-02-CK00	M12-02-CR00	M12-02-CL00	M12-02-CS00		
Option	Options - To order additional or alternate options, add the appropriate					
options - to order additional or alternate options, add the appropriate option letter code in the designated position of the model number. (See Numbering System page.) For additional information on accessories and repair kits refer to pages 42 through 43.						

#### **Replacement Bowl Kits**

Plastic Bowl Guard	GRP-96-345
Plastic Bowl / Piston Drain	GRP-96-351
Plastic Bowl / Manual Drain	GRP-96-347
Metal Bowl / Piston Drain	GRP-96-353
Metal Bowl / Manual Drain	GRP-96-348
Metal Bowl / Sight Gauge / Piston Drain	GRP-96-352
Metal Bowl / Sight Gauge / Manual Drain	GRP-96-349

#### Replacement Element Kits .....

"C"	Element	(Standard	l) MRP-96-300
"B"	Element	(Optional)	MRP-96-301

#### = "Most Popular"

#### **Accessories & Repair Kits**

DPI Replacement Kit	FRP-96-300
Electronic DPI Kit	PS765
Drain Kit / Piston Drain	GRP-96-354
Drain Kit / Manual Drain	GRP-96-340
Mounting Bracket Kit (See page 42)	GPA-96-300
Sight Gauge Kit	GRP-96-346













# Regulators



Non-Relieving

- Pipe Sizes 1/4 and 3/8 Inch
- High Flow: 1/4" 30 scfm 3/8" - 40 scfm
- Pressures to 250 psig

Air regulators are designed to provide quick response and accurate pressure regulation for the most demanding industrial applications.

## **Regulator Selection**

- 1. Determine maximum system flow requirements.
- 2. Determine maximum allowable pressure drop at rated flow in scfm.
- Refer to flow chart and select regulator by choosing the curve that offers minimum pressure drop at desired flow in scfm.

# Reading Flow Charts to Size Regulators



Once the required flow is determined for a pneumatic application the regulator can be selected by using the flow chart. When reading the flow chart, first determine the secondary pressure that will be used. Find the appropriate pressure curve on the graph. Given an acceptable pressure drop for an application, follow the flow curve until it intersects the pressure drop point. This will give the flow at that particular pressure drop. Operation



With the adjusting knob (A) turned fully counterclockwise (no spring load), and pressure supplied to the regulator inlet port, the valve assembly (B) is closed. Turning the adjusting knob clockwise applies a load to control spring (C). This load causes the piston / diaphragm (D) and the valve assembly (B) to move downward allowing flow across the seat area (E) created between the valve assembly and the seat. Pressure in the downstream line is sensed below the piston / diaphragm (D) and offsets the load of spring (C).

As downstream pressure rises, valve assembly (B) and control piston (C) move upward until the area (E) is closed and the load of the spring (C) and pressure under piston / diaphragm (D) are in balance. A reduced outlet pressure has now been obtained, depending on spring load. Creating a demand downstream, such as opening a valve, results in a reduced pressure under the piston / diaphragm (D). The load of control spring (C) now causes the valve assembly to move downward opening seat area (E) allowing air to flow to meet the downstream demand. The flow of downstream air is metered by the amount of opening (E).

During low flow requirements, the amount of opening at the seat **(E)** is small, while at high flows it is large. The downstream pressure signal, which regulates the amount of opening, requires an adjustment over this range, in order to attempt a constant output. This adjustment is the orifice **(G)**, which is sized and located in such a manner as to provide a compensation to the downstream pressure signal transmitted to the piston. This effect is called aspiration and its effect is to maintain downstream pressure nearly constant over a wide range of flow demands.

Should downstream pressure exceed the desired regulated pressure, the excess pressure will cause the piston / diaphragm (D) to move upward against control spring (C), open vent hole (F), and vent the excess pressure to atmosphere through the hole in the bonnet (H). (This occurs in the relieving type regulator only.)

# Sub-compact Regulator Numbering System

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REGULATOR

DIAPHRAGM		SPRING RANGE				
FUNCTION	FLUOROCARBON	0-30 psi	0-60 psi	0-125 psi	0-200 psi	
renorment		(0-2,1 bar)	(0-4,1 bar)	(0-8,6 bar)	(0-13,8 bar)	
	NO	С	D	F	Н	
	YES	J	К	L	N	
NON-BELIEVING	NO	Р	W	R	Т	
	YES	V	Х	Y	U	

NOTE: When selecting from the options columns, please enter letters in alphabetical order for positions 8 and 9. For example:

R12-02-F0<u>GK</u>.

CAUTION: Regulator Pressure Adjustment - The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design.

<sup>1</sup> ISO, R228 (G SERIES)

- <sup>2</sup> Inlet pressure is 100 PSIG. For other pressures, contact factory.
- <sup>3</sup> Available Preset / Pressure Limited Range, 10 to 90 PSIG in 5 PSIG increments. For higher pressures, contact factory. (Example: 065 = 65 PSIG)

# Regulator R12





Non-Relieving

#### R12-02-F000

#### **Features**

- Secondary aspiration plus balanced valve provides quick response and accurate pressure regulation.
- Rolling diaphragm for extended life.
- Removable non-rising knob for panel mounting and tamper resistance.
- · Easily serviced.
- · Reverse Flow.



#### NOTE: Panel Mount Nut sold separately.

NOTE: 1.53" (39 mm) Dia. hole required for panel mounting.

#### Dimensions

#### Model

Sub-Compact Unit R12-02-F000

Inches (mm)





#### Specifications

High Flow Capacity<sup>1</sup> 1/4 30 SCFM 3/8 40 SCFM Maximum Operating Temperature 175°F (80°C) Maximum Supply Pressure 250 psig (17.2 bar) Adjusting Range Pressure 1-30 psig (0,06-2,1 bar) 1-60 psig (0,06-4,1 bar) 2-125 psig (0,13-8,6 bar) 2-250 psig (0,13-17,2 bar) Gauge Ports (2x) NPT/BSPP-G 1/4 Port Size NPT/BSPP-G 1/4, 3/8 Weight 1.1 (0,49) lb. (kg)

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Inlet pressure 100 psig (7 bar), no flow secondary pressure set 90 psig (6,2 bar), 10 psig pressure drop at rated flow.

#### **Materials of Construction**

Body		Zinc
Adjustment Stem		Brass
Collar & Knob		Plastic
Valve & Cap		Plastic
Bonnet		Plastic
Diaphragm Assembly		Nitrile
Springs	Valve & Control	Steel
Seals		Nitrile

Ordering Information				
Port Size	0-125 psi Without Gauge	(0-8,6 bar) With Gauge		
1/4"	R12-02-F000	R12-02-F0G0		
3/8"	R12-03-F000	R12-03-F0G0		
Options - To order additional or alternate options, add the appropriate option letter code in the designated position of the model number. (See Numbering System page.) For additional information on accessories and repair kits refer to pages 42 through 43.				

#### CAUTION:

**REGULATOR PRESSURE ADJUSTMENT** – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design.

Α	В	С	D	E
2.00	2.06	3.16	1.28	4.44
(51)	(52)	(80)	(32)	(113)

Wilkerson Operations

#### **Replacement Kits**

Bonnet Assembly Kit	RRP-96-308
Control Knob	RRP-96-300
30 psig Gauge	RRP-96-663
60 psig Gauge	RRP-96-664
160 psig Gauge	RRP-96-665
300 psig Gauge	RRP-96-666
Springs, Regulating 1-30 psig (0,06-2,1 bar)	RRP-96-303
Springs, Regulating 1-60 psig (0,06-4,1 bar)	RRP-96-302
Springs, Regulating 2-125 psig (0,13-8,6 bar)	RRP-96-301
Springs, Regulating 2-200 psig (0,13-17,2 bar)	RRP-96-304
Relieving, Service Kit	RRP-96-306
Non-Relieving, Service Kit	RRP-96-307

#### Accessories

Mounting Bracket Kit (With Panel Mount Nut)	GPA-96-313
Panel Mount Nut, Metal	GPA-96-314

= "Most Popular"





Wilkerson Operations

# Air Piloted Regulators



- Pipe Sizes 1/4 and 3/8 Inch
- High Flow: 1/4" 50 scfm 3/8" - 50 scfm
- Pressures to 250 psig

Air regulators are designed to provide quick response and accurate pressure regulation for the most demanding industrial applications.

## **Regulator Selection**

- 1. Determine maximum system flow requirements.
- 2. Determine maximum allowable pressure drop at rated flow in scfm.
- Refer to flow chart and select regulator by choosing the curve that offers minimum pressure drop at desired flow in scfm.

# Reading Flow Charts to Size Regulators



Once the required flow is determined for a pneumatic application the regulator can be selected by using the flow chart. When reading the flow chart, first determine the secondary pressure that will be used. Find the appropriate pressure curve on the graph. Given an acceptable pressure drop for an application, follow the flow curve until it intersects the pressure drop point. This will give the flow at that particular pressure drop.

### Operation

![](_page_15_Figure_15.jpeg)

With pressure supplied to the regulator inlet port and no pilot signal, the valve assembly (B) is closed. Pressurizing the pilot port applies a load to control piston (A). This load causes the piston (A) and the valve assembly (B) to move downward allowing flow thru the pathway (F) created between the valve assembly and the body. Pressure in the downstream line is sensed below the control piston (A) and offsets the load of piston (A). As downstream pressure rises, valve assembly (B) and control piston (A) move upward until the pathway (F) is closed and the load of the piston (A) and pressure under piston (A) are in balance. A reduced outlet pressure has now been obtained. Creating a demand downstream, such as opening a valve, results in a reduced pressure under the control piston (A). The load of control piston (A) now causes the valve assembly to move downward opening seat area pathway (F) and allowing air to flow downstream. The flow of downstream air is metered by the amount of opening (F).

During low flow requirements, the amount of opening at the seat **(F)** is small, while at high flows it is large. The downstream pressure signal, which regulates the amount of opening, requires an adjustment over this range, in order to attempt a constant output. This adjustment is the orifice **(E)**, which is sized and located in such a manner as to provide a compensation to the downstream pressure signal transmitted to the piston. This effect is called aspiration and its effect is to maintain downstream pressure nearly constant over a wide range of flow demands.

Should downstream pressure exceed the desired regulated pressure, the excess pressure will cause the control piston (A) to move upward, off of the valve assembly, opening vent hole (D) and vent the excess pressure to atmosphere through the hole in the bonnet (C). (This occurs in the relieving type regulator only.)

# Sub-compact Air Piloted Regulator Numbering System

= "Most Popular"

![](_page_16_Figure_3.jpeg)

<sup>1</sup> ISO, R228 (G SERIES)

# Air Piloted Regulator H12

![](_page_17_Picture_2.jpeg)

![](_page_17_Picture_3.jpeg)

#### H12-02-0000

#### **Features**

· Unique balanced valve minimizes secondary pressure fluctuations.

1/8" NPT

- · Solid control piston with resilient seat for service-free operation.
- · Easily serviced.

Sn	ecif	ica	tio	ns

High Flow Capacity <sup>1</sup>				
	1/4		50 SCFM	
	3/8		50 SCFM	
Operating Pressure Range		0 to 250 PS	GIG (0 to 17,2 bar)	
Operating Temperature Range		32°F to 175°F (0°C to 80°C)		
Gauge Ports (2x) NPT/		BSPP-G	1/4	
Port Size NPT/		BSPP-G	1/4, 3/8	
Weight	lb. (kę	g)	.90 (0,41)	
1				

= "Most Popular"

Inlet pressure 100 psig (7 bar), no flow secondary pressure set 90 psig (6,2 bar), 10 psig pressure drop at rated flow.

#### Materials of Construction

Body	Zinc
Piston & Valve	Plastic
Spring (Valve)	Steel
Seals	Nitrile

Orde	Ordering Information					
Port 0-125 psi (0-8,6 bar)						
Size	Without Gauge	With Gauge				
1/4"	H12-02-0000	H12-02-00G0				
3/8"	H12-03-0000	H12-03-00G0				
Options	Options - To order additional or alternate options, add the appropriate option letter code in the designated position of the model number. (See Numbering System page.) For additional information on accessories and repair kits refer to pages 42 through 43.					

Do not connect regulator to bottled gas. Do not exceed maximum primary pressure rating. Product rupture can cause serious injury.

#### **NOTE: Panel Mount** Nut sold separately.

NOTE: 1.53" (39 mm) Dia. hole required for panel mounting.

#### **Dimensions**

#### Model

Model	Α	В	С	D	E
Air Piloted Unit H12-02-0000	2.00 (51)	2.06 (52)	2.43 (61)	1.28 (32)	3.71 (93)
Inches (mm)					

Γ

B

С

n

F

Inches (mm)

#### **Replacement Kits**

30 psig Gauge	RRP-96-663
60 psig Gauge	RRP-96-664
160 psig Gauge	RRP-96-665
300 psig Gauge	RRP-96-666
Relieving, Service Kit	RRP-96-310
Non-Relieving, Service Kit	RRP-96-309

#### Accessories

Mounting Bracket	Kit (With	Panel	Mount Nut)	 GPA-96-313
Panel Mount Nut,	Metal			 GPA-96-314

![](_page_18_Figure_5.jpeg)

Relief And Flow Characteristics H12-03-0000 120 8-Secondary Pressure (bar) 1 3/8 Inch Ports Pressure 100 PSIG (6.9 bar) Prim 0 0 L 10 0 10 <sup>20</sup>Flow (SCFM) 40 50 60 70 <sup>10</sup> Flow - dm<sup>3</sup>/s 30 5 25 20

#### = "Most Popular"

# Precision Regulators

![](_page_19_Picture_2.jpeg)

- Pipe Sizes 1/4 and 3/8 Inch
- High Flow: 1/4" 25 scfm 3/8" - 25 scfm
- Pressures to 250 psig

Precision air regulators are designed to provide quick response and accurate pressure regulation for the most demanding industrial applications.

### **Regulator Selection**

- 1. Determine maximum system flow requirements.
- 2. Determine maximum allowable pressure drop at rated flow in scfm.
- 3. Refer to flow chart and select regulator by choosing the curve that offers minimum pressure drop at desired flow in scfm.

# Reading Flow Charts to Size Regulators

![](_page_19_Figure_12.jpeg)

Once the required flow is determined for a pneumatic application the regulator can be selected by using the flow chart. When reading the flow chart, first determine the secondary pressure that will be used. Find the appropriate pressure curve on the graph. Given an acceptable pressure drop for an application, follow the flow curve until it intersects the pressure drop point. This will give the flow at that particular pressure drop.

### Operation

![](_page_19_Figure_15.jpeg)

With the adjusting knob (A) turned fully counterclockwise (no spring load), and pressure supplied to the regulator inlet port, the valve assembly (B) is closed. Turning the adjusting knob clockwise applies a load to control spring (C). This load causes the piston / diaphragm (D) and the valve assembly (B) to move downward allowing flow across the seat area (E) created between the valve assembly and the seat. Pressure in the downstream line is sensed below the piston / diaphragm (D) and offsets the load of spring (C).

As downstream pressure rises, the valve assembly (**B**) and control piston (**C**) move upward until the area (**E**) is closed and the load of the spring (**C**) and pressure under piston / diaphragm (**D**) are in balance. A reduced outlet pressure has now been obtained, depending on spring load. Creating a demand downstream, such as opening a valve, results in a reduced pressure under the piston / diaphragm (**D**). The load of control spring (**C**) now causes the valve assembly to move downward opening seat area (**E**) allowing air to flow to meet the downstream demand. The flow of downstream air is metered by the amount of opening (**E**).

During low flow requirements, the amount of opening at the seat **(E)** is small, while at high flows it is large. The downstream pressure signal, which regulates the amount of opening, requires an adjustment over this range, in order to attempt a constant output. This adjustment is the orifice **(G)**, which is sized and located in such a manner as to provide a compensation to the downstream pressure signal transmitted to the piston. This effect is called aspiration and its effect is to maintain downstream pressure nearly constant over a wide range of flow demands.

Should downstream pressure exceed the desired regulated pressure, the excess pressure will cause the piston / diaphragm (D) to move upward against control spring (C), open vent hole (F), and vent the excess pressure to atmosphere through the hole in the bonnet (H).

# Sub-compact Precision Regulator Numbering System

= "Most Popular"

![](_page_20_Figure_3.jpeg)

DIAPHRAGM		SPRING RANGE			
FUNCTION	FLUOROCARBON	0-15 psi	0-30 psi	0-60 psi	0-125 psi
		(0-1,7 bar)	(0-2,1 bar)	(0-4,1 bar)	(0-8,6 bar)
BELIEVING	NO	A	С	D	F
	YES	В	J	K	L

CAUTION: Regulator Pressure Adjustment - The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design.

<sup>1</sup> ISO, R228 (G SERIES)

# Precision Regulator P12

![](_page_21_Picture_2.jpeg)

![](_page_21_Picture_3.jpeg)

![](_page_21_Picture_4.jpeg)

#### P12-02-D000

#### Features

- Fine adjustment sensitivity.
- · Good repeatability and minimal pressure drop.
- · High flow capacity.
- Two 1/4" gauge ports.
- Brass Valve for long life.
- High Flow: 25 scfm.
- Modular with 12 Series FRL.
- Non-rising, removable knob.
- Multiple porting options.

![](_page_21_Picture_16.jpeg)

#### NOTE: Panel Mount Nut sold separately.

NOTE: 1.53" (39 mm) Dia. hole required for panel mounting.

#### Dimensions

#### Model

Precision Unit
P12-02-D000

Inches (mm)

![](_page_21_Picture_23.jpeg)

![](_page_21_Picture_24.jpeg)

Specifications	
Specifications	

= "Most Popular"

High Flow Capacity <sup>1</sup>	1/4 3/8	25 SCFM 25 SCFM	
Maximum Operating Tem	175°F (80°C)		
Maximum Supply Pressu	re	250 psig (17.2 bar)	
Adjusting Range Pressure 1-15 psig (0,06-1,05 bar) 1-30 psig (0,06-2,1 bar) 1-60 psig (0,06-4,1 bar) 2-125 psig (0,13-8,6 bar)			
Gauge Ports (2x)	NPT/BSP	P-G 1/4	
P1, P2 Port Size (Inlet/Out	let) NPT/B	SPP-G 1/4, 3/8	
Weight	lb. (kg)	1.0 (0,45)	
Effect of Supply Pressure Var	ation - 0.5 p	sig ( 035 bar) for 25 psig (1 73 ba	ar)

Effect of Supply Pressure Variation – 0.5 psig (.035 bar) for 25 psig (1.73 bar) change in  $\mathsf{P}_1$ 

Relief Capacity – 0.5 SCFM (0.24 dm²/s) @ 5 psig (.35 bar) increase in  $\mathsf{P}_{\mathrm{2}}$ 

<sup>1</sup> Flow Capacity – Inlet pressure 100 psig (7 bar), no flow secondary pressure set 90 psig (6,2 bar), 15 psig pressure drop at rated flow.

#### **Materials of Construction**

Body		Zinc
Collar & Knob		Plastic
Poppet		Brass
Bonnet & Bottom Cap		Plastic
Diaphragm Assembly		Nitrile
Springs	Valve & Control	Steel
Seals		Nitrile

Ordering Information					
Pressure Range 1/4" NPT Without Gauge					
15 psig	P12-02-A000				
30 psig	P12-02-C000				
60 psig	P12-02-D000				
125 psig P12-02-F000					
Options - To order additional or alternate options, add the appropriate					

option letter code in the designated position of the model number. (See Numbering System page.) For additional information on accessories and repair kits refer to pages 42 through 43.

#### CAUTION:

**REGULATOR PRESSURE ADJUSTMENT** – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design.

Α	В	С	D	E
2.00	2.06	3.16	1.28	4.44
(51)	(52)	(80)	(32)	(113)

#### **Replacement Kits**

30 psig Gauge	PPA-95-107
60 psig Gauge	PPA-95-106
120 psig Gauge	PPA-95-108
Springs, Regulating 1-15 psig (0,06-1,7 bar)	RRP-96-311
Springs, Regulating 1-30 psig (0,06-2,1 bar)	RRP-96-303
Springs, Regulating 1-60 psig (0-4,1 bar)	RRP-96-302
Springs, Regulating 2-125 psig (0,13-8,6 bar)	RRP-96-301
Service Kit	RRP-96-305
Control Knob	RRP-96-312

#### Accessories

Mounting Bracket Kit (With Panel Mount Nut)	GPA-96-313
Panel Mount Nut, Metal	GPA-96-314

NOTE: Gauge not included, order separately by accessory number.

![](_page_22_Figure_6.jpeg)

= "Most Popular"

# Atomist Lubricators

- Pipe Sizes 1/4 thru 3/4 Inch
- High Flow: 1/4" 40 scfm 3/8" - 40 scfm
- Pressures to 250 PSIG

Ato-Mist Air Lubricators are designed to provide optimum and uniform lubrication with fine micro-mist particles of 5 micron or smaller, to pneumatic components even through complex piping arrangements.

## Lubricator Selection

- 1. Determine maximum system flow requirements.
- 2. Determine maximum allowable pressure drop at rated flow in scfm.
- 3. Refer to flow chart and select lubricator by choosing the curve that offers minimum pressure drop at desired flow in scfm.

## Reading Flow Charts to Size Atomist Lubricators

![](_page_23_Figure_11.jpeg)

Once the required flow is determined for a pneumatic application the lubricator can be selected by using the flow chart. To read the lubricator flow chart, first determine the inlet pressure that will be used. Find the appropriate pressure curve on the graph. Each graph will contain three pressure curves. If the required inlet pressure is not on the graph, interpolate a similar curve for the required pressure. Next, determine the acceptable pressure drop across the lubricator and locate it on the vertical axis. Find the intersection point of the acceptable pressure drop and the inlet pressure curve. At this point follow a vertical path downward to view the flow in scfm. If the flow is too low, select a larger port size or body size to give the required flow. If the flow is higher than necessary, select a smaller port size or body size to give the required flow. Operation

![](_page_23_Figure_14.jpeg)

Air flowing through the unit goes through two paths. At low air flow rates, the majority of the air flows through venturi section (A). The rest of the air slightly deflects and flows by the restrictor disc (B). The velocity of the air flowing through venturi section (A) creates a pressure drop at throat section (C). This lower pressure allows oil to be forced from the reservoir through the pickup tube (D) past the check ball (E), to the meter block assembly where the rate of oil flow is controlled by metering screw (F). Rotation of the metering screw (F) in the counterclockwise direction increases the oil flow rate; in the clockwise direction decreases the oil flow rate. Oil then flows through the clearance between inner and outer sight domes (G) where drops are formed and drip into the nozzle tube (H). Here it is then broken into fine particles as it expands into the low pressure venturi. From there, the atomized oil flows through the precision orifice (J). This action causes the larger particles of oil to fall back into the reservoir where it can recirculate through the system. The remaining mist of fine particles (5 micron or smaller - about 3% of which passed through the sight dome) is then carried through opening (K) where it joins and mixes with air that bypassed the restrictor disc (B). As air flow rate increases, the restrictor disc (B) deflects, allowing most of the inlet air to bypass the venturi section (A). However, a proportion of the inlet air passes through the venturi. assuring that oil delivery increases linearly with increased air flow rate. This proportioning method is advantageous at low inlet flows because the venturi design remains efficient. The check ball (E) prevents reverse oil flow down the pickup tube when air flow stops. Thus, oil delivery can resume immediately when air flow restarts. Atomist Lubricators can only be filled when the air supply is shut off.

# Sub-compact Lubricator Numbering System

= "Most Popular"

![](_page_24_Figure_3.jpeg)

1 ISO, R228 (G SERIES)

<sup>&</sup>lt;sup>2</sup> Fluorocarbon seals available only on units with metal bowl with manual drain.

<sup>&</sup>lt;sup>3</sup> "D" option body force fill adapter installed in fill plug location.

<sup>4</sup> Bowl mounted force fill options, refer to catalog for details.

# Lubricator L12 Atomist

![](_page_25_Picture_2.jpeg)

![](_page_25_Picture_3.jpeg)

L12-02-AC00

#### Features

- Proportional oil delivery over a wide range of air flows.
- Generates oil particles of 5 micron and smaller downstream to lubricate systems having complex piping arrangements.
- Precision needle valve assures repeatable oil delivery and provides simple adjustment of delivery rate.
- Ideal for low and high flow applications with changing air flow.
- Transparent sight dome for 360° visibility.
- Removable drip control knob for tamper resistance.

![](_page_25_Figure_11.jpeg)

#### Specifications

High Flow Capacity <sup>1</sup>	1/4 3/8	40 SCFM 40 SCFM
Maximum Operating Temperature	Plastic Bowl Metal Bowl	125°F (52°C) 175°F (80°C)
Maximum Supply Pressure	Plastic Bowl Metal Bowl	150 psig (10,3 bar) 250 psig (17,2 bar)
Bowl Oil Capacity		1.5 oz. (44,3 cc <sup>3</sup> )
Port Size	NPT/BSPP-G	1/4, 3/8
Weight	lb. (kg)	1.0 (0,45)

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<sup>1</sup> Inlet pressure 90 psig (7 bar). Secondary pressure 5 psig (0,3 bar).

#### **Materials of Construction**

Body		Zinc
Bowl Guard		Steel
Bowls	Plastic Bowl Metal Bowl	Polycarbonate Zinc
Collar		Plastic
Drain-Manual	Body & Nut	Plastic
Sight Dome		Polycarbonate
Sight Gauge	Metal Bowl	Polyamide (Nylon)
Seals		Nitrile
Minimum Flow Requirem	ent	2 scfm at 100 psig

Orde	ring Information		
Port Size	Plastic Bowl No Drain	Metal Bowl With Sight Gauge Manual Drain	
1/4"	L12-02-AC00	L12-02-AL00	
3/8"	L12-03-AC00	L12-03-AL00	
Options - To order additional or alternate options, add the appropriate option letter code in the designated position of the model number. (See Numbering System page.) For additional information on accessories and repair kits refer to pages 42 through 43.			

#### Dimensions

Model	Α	В	С	<b>C</b> 1	D	D <sup>†</sup>	Е	E <sup>†</sup>	F	F1
Sub-Compact Unit	2.00	2.06	2.26	3.35	5.12	5.35	7.38	7.61	1.77	.39
L12-02-AC00	(51)	(52)	(57)	(85)	(130)	(136)	(187)	(193)	(45)	(10)

<sup>†</sup> With Manual Drain Inches (mm)

#### **Replacement Bowl Kits**

Plastic Bowl / Bowl Guard, No Drain	LRP-96-308
Metal Bowl / Sight Gauge, Manual Drain	LRP-96-306

#### **Replacement Kits**

Adjustment Knob	LRP-96-300
Bowl Guard Kit	GRP-96-345
Drain Kit – Manual Drain	GRP-96-340
Service Kit	LRP-96-309
Sight Dome Kit	LRP-96-301
Bowl Sight Gauge Kit	GRP-96-346

#### Accessories

Pressure Fill Adapter Kit	LRP-96-302
Mounting Bracket Kit (See Page 42)	GPA-96-300

![](_page_26_Figure_7.jpeg)

![](_page_26_Figure_8.jpeg)

#### = "Most Popular"

![](_page_27_Picture_1.jpeg)

![](_page_27_Picture_2.jpeg)

- Pipe Sizes 1/4 and 3/8 Inch
- High Flow

5 Micron: 1/4" - 30 scfm 3/8" - 40 scfm 40 Micron: 1/4" - 30 scfm 3/8" - 40 scfm

Pressures to 250 psig

Integral Filter / Regulator "Piggybacks" are an excellent choice where accurate pressure regulation and high moisture removal efficiency are required in a space saving package.

## Filter / Regulator Selection

- 1. Determine maximum system flow requirements.
- 2. Determine maximum allowable pressure drop at rated flow in scfm.
- 3. Refer to flow chart and select filter / regulator by choosing the curve

that offers minimum pressure drop at desired flow in scfm.

# Reading Flow Charts to Size Filter / Regulators

![](_page_27_Figure_14.jpeg)

Once the required flow is determined for a pneumatic application the filter / regulator can be selected by using the flow chart. When reading the flow chart, first determine the secondary pressure that will be used. Find the appropriate pressure curve on the graph. Given an acceptable pressure drop for an application, follow the flow curve until it intersects the pressure drop point. This will give the flow at that particular pressure drop.

### Operation

![](_page_27_Figure_18.jpeg)

Turning the knob (A) clockwise applies a load to control spring (B) which forces the piston/diaphragm (C) and valve assembly (D) to move downward allowing filtered air to flow through the seat area (E) created between the valve assembly and the seat. "First stage filtration" begins when air pressure supplied to the inlet port is directed through deflector plate (F) causing a swirling centrifugal action forcing liquids and coarse particles to the inner bowl wall (G) and down below the lower baffle (H) to the quiet zone. After liquids and large particles are removed in the first stage of filtration "second stage filtration" occurs as air flows through element (J) where smaller particles are filtered out and retained. The air flow now passes through seat area (E) to the outlet port of the unit.

Pressure in the downstream line is sensed below the piston / diaphragm (C) and offsets the load of control spring (B). When downstream pressure reaches the set-point, the valve assembly (D) and piston / diaphragm (C) move upward closing seat area (E). Should downstream pressure exceed the desired regulated pressure, the excess pressure will cause the piston / diaphragm (C) to move upward opening

vent hole **(K)** venting the excess pressure to atmosphere through the hole in the bonnet **(L)**. (This occurs in the standard relieving type regulator only.)

# Sub-compact Filter / Regulator Numbering System

= "Most Popular"

![](_page_28_Figure_3.jpeg)

#### FILTER / REGULATOR COMBO

		SPRING RANGE						
FUNCTION	FLUOROCARBON	0-30 psi	0-60 psi	0-125 psi	0-200 psi <sup>5</sup>			
1 ono non		(0-2,1 bar)	(0-4,1 bar)	(0-8,6 bar)	(0-13,8 bar)			
	NO	С	D	F	Н			
	YES <sup>2</sup>	J	К	L	N			
NON-BELIEVING	NO	Р	W	R	Т			
	YES <sup>2</sup>	V	Х	Y	U			

<sup>1</sup> ISO, R228 (G SERIES).

<sup>2</sup> Fluorocarbon seals available only on units with metal bowl with manual drain.

<sup>3</sup> Specify both inlet and outlet (set) pressures.

<sup>4</sup> Specify both inlet pressure and maximum limited pressure.

<sup>5</sup> 0-200 psi (0-13,8 bar) pressure range available only on units with metal bowl.

**"A" 5 micron elements:** All Wilkerson Type "A" 5 micron elements **meet or exceed ISO** Class 3 for maximum particle size and concentration of solid contaminants.

NOTE: All classes above refer to International Standards Organization (ISO) standard 8573-1:1991(E), pertaining to maximum particle size and concentration of solid contaminants, and maximum oil content.

# Filter / Regulator B12

![](_page_29_Picture_2.jpeg)

![](_page_29_Picture_3.jpeg)

B12-02-FKS0

#### **Features**

- Space saving package offers both filter and regulator features for optimal performance.
- Excellent water removal efficiency.
- Rolling diaphragm for extended life.
- Removable non-rising knob for tamper resistance.
- Quick response, and accurate pressure regulation regardless of changing flow or inlet pressure.
- 5 micron standard, 40 micron filter element available.

![](_page_29_Figure_12.jpeg)

knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design.

#### NOTE: Panel Mount Nut sold separately.

#### Dimensions

#### Model

Sub-Compact Unit B12-02-FKS0

<sup>†</sup> With Manual or Piston Drain Inches (mm)

A B Dia	
	E
F	Bowl Removal Clearance

•		
High Flow Capacity <sup>1</sup>		
Port Size	5 Micron	40 Micron
1/4	25 SCFM	30 SCFM
3/8	30 SCFM	40 SCFM
Bowl Capacity	Ounces	2.0
Maximum Operating	Plastic Bowl	125°F (52°C)
Temperature	Metal Bowl	175°F (80°C)
Maximum Supply	Plastic Bowl	150 psig (10,3 bar)
Pressure	Metal Bowl	250 psig (17,2 bar)
Standard Filtration	Micron	5
Useful Retention <sup>2</sup>	oz. (cc)	.9 (26,6)
Gauge Ports (2x)	NPT/BSPP-G	1/4

= "Most Popular"

 Gauge Ports (2x)
 NPT/BSPP-G
 1/4

 Port Size
 NPT/BSPP-G
 1/4, 3/8

 Weight
 Ib. (kg)
 1.35 (0,6)

<sup>1</sup> Inlet pressure 100 psig (7 bar), no flow secondary pressure set 90 psig (6,2 bar), 10 psig pressure drop at rated flow.

<sup>2</sup> Useful retention refers to volume below the quiet zone baffle.

#### Materials of Construction

Specifications

Body		Zinc
Adjustment Knob		Plastic
Bonnet, Internal Parts		Plastic
Bowls	Plastic Bowl Metal Bowl	Polycarbonate Zinc
Bowl Guard		Steel
Drain		Plastic
Filter Element		Sintered Plastic
Seals		Nitrile
Springs		Steel
Valve Assembly		Plastic
Diaphragm		Nitrile

Ord	ering Infor	mation		
Port Size	Plastic Bov Manual Drain	vl w/ Guard Piston Drain	Metal Bowl wa Manual Drain	/ Sight Gauge Piston Drain
1/4"	B12-02-FKS0	B12-02-FRS0	B12-02-FLS0	B12-02-FSS0
3/8"	B12-03-FKS0	B12-03-FRS0	B12-03-FLS0	B12-03-FSS0
Options - To order additional or alternate options, add the appropriate option letter code in the designated position of the model number. (See Numbering System page.) For additional information on accessories and repair kits refer to pages 42 through 43.				

Α	В	С	D†	E†	F
2.00	2.06	3.16	5.35	8.51	1.77
(51)	(52)	(80)	(136)	(216)	(45)

#### **Replacement Bowl Kits**

Plastic Bowl Guard	GRP-96-345
Plastic Bowl / Piston Drain	GRP-96-351
Plastic Bowl / Manual Drain	GRP-96-347
Metal Bowl / Piston Drain	GRP-96-353
Metal Bowl / Manual Drain	GRP-96-348
Metal Bowl / Sight Gauge / Piston Drain	GRP-96-352
Metal Bowl / Sight Gauge / Manual Drain	GRP-96-349

#### **Replacement Element Kits**

5 Micron	GRP-96-344
40 Micron	GRP-96-343

#### **Replacement Kits**

Bonnet Assembly Kit	RRP-96-308
Control Knob	. RRP-96-300
30 psig Gauge	. RRP-96-663
60 psig Gauge	. RRP-96-664
160 psig Gauge	. RRP-96-665
300 psig Gauge	. RRP-96-666

#### = "Most Popular"

Springs, Regulating 1-30 psig (0,06-2,1 bar)	RRP-96-303
Springs, Regulating 1-60 psig (0,06-4,1 bar)	RRP-96-302
Springs, Regulating 2-125 psig (0,13-8,6 bar)	RRP-96-301
Springs, Regulating 2-200 psig (0,13-17,2 bar)	RRP-96-304
Relieving, Service Kit	RRP-96-306
Non-Relieving, Service Kit	RRP-96-307

#### Accessories

Drain Kit / Piston Drain	GRP-96-354
Drain Kit / Manual Drain	GRP-96-340
Mounting Bracket Kit (With Panel Mount Nut)	GPA-96-313
Panel Mount Nut, Metal	GPA-96-314
Sight Gauge Kit	GRP-96-346

#### **5 Micron Element**

![](_page_30_Figure_12.jpeg)

#### **40 Micron Element**

![](_page_30_Figure_14.jpeg)

# Precision Filter / Regulators

![](_page_31_Picture_2.jpeg)

- Pipe Sizes 1/4 and 3/8 Inch
- High Flow

5 Micron: 1/4" - 25 scfm 3/8" - 25 scfm 40 Micron: 1/4" - 25 scfm 3/8" - 25 scfm

Pressures to 250 psig

Integral Filter / Regulator "Piggybacks" are an excellent choice where accurate pressure regulation and high moisture removal efficiency are required in a space saving package.

## Filter / Regulator Selection

- 1. Determine maximum system flow requirements.
- 2. Determine maximum allowable pressure drop at rated flow in scfm.
- 3. Refer to flow chart and select filter / regulator by choosing the curve

that offers minimum pressure drop at desired flow in scfm.

# Reading Flow Charts to Size Filter / Regulators

![](_page_31_Figure_14.jpeg)

Once the required flow is determined for a pneumatic application the filter / regulator can be selected by using the flow chart. To read the relief characteristics use the left side of the chart. When reading the flow chart, first determine the secondary pressure that will be used. Find the appropriate pressure curve on the graph. Given an acceptable pressure drop for an application, follow the flow curve until it intersects the pressure drop point. This will give the flow at that particular pressure drop.

### Operation

![](_page_31_Figure_18.jpeg)

Turning the knob (A) clockwise applies a load to control spring (B) which forces the piston/diaphragm (C) and valve assembly (D) to move downward allowing filtered air to flow through the seat area (E) created between the valve assembly and the seat. "First stage filtration" begins when air pressure supplied to the inlet port is directed through deflector plate (F) causing a swirling centrifugal action forcing liquids and coarse particles to the inner bowl wall (G) and down below the lower baffle (H) to the quiet zone. After liquids and large particles are removed in the first stage of filtration "second stage filtration" occurs as air flows through element (J) where smaller particles are filtered out and retained. The air flow now passes through seat area (E) to the outlet port of the unit.

Pressure in the downstream line is sensed below the piston / diaphragm (C) and offsets the load of control spring (B). When downstream pressure reaches the set-point, the valve assembly (D) and piston / diaphragm (C) move upward closing seat area (E). Should downstream pressure exceed the desired regulated pressure, the excess pressure will cause the piston / diaphragm (C) to move upward opening

vent hole **(K)** venting the excess pressure to atmosphere through the hole in the bonnet **(L)**. (This occurs in the standard relieving type regulator only.)

![](_page_32_Figure_1.jpeg)

#### FILTER / REGULATOR COMBO

DIAPHRAGM FUNCTION		SPRING RANGE			
	FLUOROCARBON	0-15 psi	0-30 psi	0-60 psi	0-125 psi
		(0-1,7 bar)	(0-2,1 bar)	(0-4,1 bar)	(0-8,6 bar)
RELIEVING	NO	A	С	D	F
	YES <sup>2</sup>	В	J	K	L

<sup>1</sup> ISO, R228 (G SERIES).

<sup>2</sup> Fluorocarbon seals available only on units with metal bowl with manual drain.

<sup>3</sup> Specify both inlet and outlet (set) pressures.

<sup>4</sup> Specify both inlet pressure and maximum limited pressure.

**Type "A" 5 micron elements:** All Wilkerson Type "A" 5 micron elements **meet or exceed ISO** Class 3 for maximum particle size and concentration of solid contaminants.

NOTE: All classes above refer to International Standards Organization (ISO) standard 8573-1:1991(E), pertaining to maximum particle size and concentration of solid contaminants, and maximum oil content.

# Precision Filter / Regulator

![](_page_33_Picture_2.jpeg)

![](_page_33_Picture_3.jpeg)

T12-02-FKS0

#### Features

- Space saving package offers both filter and regulator features for optimal performance.
- Excellent water removal efficiency.
- Rolling diaphragm for extended life.
- Removable non-rising knob for tamper resistance.
- Quick response, and accurate pressure regulation regardless of changing flow or inlet pressure.
- 5 micron standard.

![](_page_33_Figure_12.jpeg)

ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design.

#### NOTE: Panel Mount Nut sold separately.

#### Dimensions

#### Model

Sub-Compact Unit T12-02-FKS0

<sup>†</sup> With Manual or Piston Drain Inches (mm)

A B	Dia
	C E
	D
	F Bowl Removal Clearance

Specifications	L	
High Flow Capacity <sup>1</sup> Port Size	5 and 40 Micron	
1/4	25 SCFM	

3/8	25 SCFM 25 SCFM		
Bowl Capacity	Ounces	2.0	-
Maximum Operating Temperature	Plastic Bowl Metal Bowl	125°F (52°C) 175°F (80°C)	
Maximum Supply Pressure	Plastic Bowl Metal Bowl	150 psig (10,3 bar) 250 psig (17,2 bar)	-
Standard Filtration	Micron	5	
Useful Retention <sup>2</sup>	oz. (cc)	.9 (26,6)	
Gauge Ports (2x)	NPT/BSPP-G	1/4	
Port Size	NPT/BSPP-G	1/4, 3/8	-
Weight	lb. (kg)	1.35 (0,6)	

= "Most Popular"

<sup>1</sup> Inlet pressure 100 psig (7 bar), no flow secondary pressure set 90 psig (6,2 bar), 10 psig pressure drop at rated flow.

<sup>2</sup> Useful retention refers to volume below the quiet zone baffle.

#### **Materials of Construction**

Body		Zinc
Adjustment Knob		Plastic
Bonnet, Internal Parts		Plastic
Bowls	Plastic Bowl Metal Bowl	Polycarbonate Zinc
Bowl Guard		Steel
Drain		Plastic
Filter Element		Sintered Plastic
Seals		Nitrile
Springs		Steel
Valve Assembly		Plastic
Diaphragm		Nitrile

Ordering Information				
Port Size	Port Plastic Bowl w/ Guard Size Manual Drain Piston Drain		Metal Bowl w Manual Drain	/ Sight Gauge Piston Drain
1/4"	T12-02-FKS0	T12-02-FRS0	T12-02-FLS0	T12-02-FSS0
3/8"	T12-03-FKS0	T12-03-FRS0	T12-03-FLS0	T12-03-FSS0
Options - To order additional or alternate options, add the appropriate option letter code in the designated position of the model number. (See Numbering System page.) For additional information on accessories and repair kits refer to pages 42 through 43.				

Α	В	С	D <sup>†</sup>	E†	F
2.00	2.06	3.16	5.35	8.51	1.77
(51)	(52)	(80)	(136)	(216)	(45)

#### **Replacement Bowl Kits**

Plastic Bowl Guard	.GRP-96-345
Plastic Bowl / Piston Drain	.GRP-96-351
Plastic Bowl / Manual Drain	.GRP-96-347
Metal Bowl / Piston Drain	.GRP-96-353
Metal Bowl / Manual Drain	.GRP-96-348
Metal Bowl / Sight Gauge / Piston Drain	.GRP-96-352
Metal Bowl / Sight Gauge / Manual Drain	.GRP-96-349

#### **Replacement Element Kits**

5 Micron	GRP-96-344
40 Micron	GRP-96-343

#### **Replacement Kits**

Bonnet Assembly Kit	RRP-96-308
Control Knob	RRP-96-312
30 psig Gauge	PPA-95-107
60 psig Gauge	PPA-95-106
120 psig Gauge	PPA-95-108

= "Most Popular"

Springs, Regulating 1-15 psig (0,06-1,7 bar)	RRP-96-311
Springs, Regulating 1-30 psig (0,06-2,1 bar)	RRP-96-303
Springs, Regulating 1-60 psig (0,06-4,1 bar)	RRP-96-302
Springs, Regulating 2-125 psig (0,13-8,6 bar) .	RRP-96-301
Springs, Regulating 2-200 psig (0,13-17,2 bar)	RRP-96-304
Relieving, Service Kit	RRP-96-305

#### Accessories

Drain Kit / Piston Drain	GRP-96-354
Drain Kit / Manual Drain	GRP-96-340
Mounting Bracket Kit (With Panel Mount Nut)	GPA-96-313
Panel Mount Nut, Metal	GPA-96-314
Sight Gauge Kit	GRP-96-346

![](_page_34_Figure_11.jpeg)

![](_page_34_Figure_12.jpeg)

#### Flow Characteristics T12-02-FKS0

![](_page_34_Figure_14.jpeg)

![](_page_36_Figure_1.jpeg)

#### **REGULATOR OPTIONS**

DIAPHRAGM		SPRING RANGE			
FUNCTION	FLUOROCARBON	0-30 psi	0-60 psi	0-125 psi	0-200 psi <sup>5</sup>
		(0-2,1 bar)	(0-4,1 bar)	(0-8,6 bar)	(0-13,8 bar)
BELIEVING	NO	С	D	F	Н
	YES <sup>2</sup>	J	K	L	N
	NO	Р	W	R	Т
	YES <sup>2</sup>	V	Х	Y	U

- <sup>1</sup> ISO, R228 (G SERIES)
- <sup>2</sup> Fluorocarbon seals available only on units with metal bowl with manual drain.
- <sup>3</sup> 0-200 psi (0-13,8 bar) pressure range available only on units with metal bowl.
- <sup>4</sup> Filter bowl selection only. Lubricator bowl material same as filter bowl (plastic or metal). Plastic lubricator bowl comes with closed-end bowl as standard. Metal lubricator bowl comes with meruel design stars
- bowl as standard. Metal lubricator bowl comes with manual drain standard. <sup>5</sup> Bowl mounted force fill entire refer to estaled for details
- <sup>5</sup> Bowl mounted force fill option, refer to catalog for details.
- <sup>6</sup> "D" option force fill adapter installed in fill plug location.

**Type "A" 5 micron elements:** All Wilkerson Type "A" 5 micron elements **meet or exceed ISO** Class 3 for maximum particle size and concentration of solid contaminants.

NOTE: All classes above refer to International Standards Organization (ISO) standard 8573-1:1991(E), pertaining to maximum particle size and concentration of solid contaminants, and maximum oil content.

# Modular Combination

![](_page_37_Picture_2.jpeg)

#### Features

D12-02-FKR0

- See individual component pages for details.
- Port Blocks, Manifold Block, Ball Valve and Wall Bracket must be ordered separately.

#### Specifications

High Flow Capacity <sup>1</sup>	1/4 3/8	40 SCFM 40 SCFM
Maximum Operating Temperature	Plastic Bowl Metal Bowl	125°F (52°C) 175°F (80°C)
Maximum Supply Pressure	Plastic Bowl Metal Bowl	150 psig (10,3 bar) 250 psig (17,2 bar)
Useful Retention	oz. (cc)	.9 (26,6)
Gauge Ports (2x)	NPT/BSPP-G	1/4
Port Size	NPT/BSPP-G	1/4, 3/8
Weight	lb. (kg)	2.50 (1,13)

= "Most Popular"

<sup>1</sup> Inlet pressure 100 psig (7 bar). Secondary pressure 90 psig (6,2 bar).

#### **Materials of Construction**

Body		Zinc
Bowl Guard		Steel
Bowls	Plastic Bowl Metal Bowl	Polycarbonate Zinc
Collar		Plastic
Drain-Manual	Body & Nut	Plastic
Sight Dome		Polycarbonate
Sight Gauge	Metal Bowl	Polyamide (Nylon)
Seals		Nitrile

![](_page_37_Figure_12.jpeg)

Orde	Ordering Information				
Port Size	Plastic Bowl With Guard Manual Drain	Metal Bowl With Sight Gauge Manual Drain			
1/4"	D12-02-FKR0	D12-02-FLR0			
3/8"	D12-03-FKR0	D12-03-FLR0			
Options - To order additional or alternate options, add the appropriate option letter code in the designated position of the model number. (See Numbering System page.) For additional information on accessories and repair kits refer to pages 42 through 43.					

#### Dimensions

Model	Α	<b>A</b> 1	В	С	D	Е	F	G	н	J
Sub-Compact Unit	4.33	6.38	5.35	3.15	2.05	8.50	1.45	2.60	1.14	4.72
D12-02-FKR0	(110)	(162)	(136)	(80)	(52)	(216)	(37)	(66)	(29)	(120)

Inches (mm)

36

# Nippled Combination G12

![](_page_38_Picture_2.jpeg)

G12-02-FKR0

#### **Features**

• See individual component pages for details.

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B

#### Specifications

High Flow Capacity <sup>1</sup>	1/4 3/8	40 SCFM 40 SCFM
Maximum Operating Temperature	Plastic Bowl Metal Bowl	125°F (52°C) 175°F (80°C)
Maximum Supply Pressure	Plastic Bowl Metal Bowl	150 psig (10,3 bar) 250 psig (17,2 bar)
Useful Retention	oz. (cc)	.9 (26,6)
Gauge Ports (2x)	NPT/BSPP-G	1/4
Port Size	NPT/BSPP-G	1/4, 3/8
Weight	lb. (kg)	2.45 (1,11)

= "Most Popular"

<sup>1</sup> Inlet pressure 100 psig (7 bar). Secondary pressure 90 psig (6,2 bar).

#### Materials of Construction

Body		Zinc
Bowl Guard		Steel
Bowls	Plastic Bowl Metal Bowl	Polycarbonate Zinc
Collar		Plastic
Drain-Manual	Body & Nut	Plastic
Sight Dome		Polycarbonate
Sight Gauge	Metal Bowl	Polyamide (Nylon)
Seals		Nitrile
Suggested Lubricant		

Orde	ering Information				
Port Size	Plastic Bowl With Guard Manual Drain	Metal Bowl With Sight Gauge Manual Drain			
1/4"	G12-02-FKR0	G12-02-FLR0			
3/8"	G12-03-FKR0	G12-03-FLR0			
Options - To order additional or alternate options, add the appropriate option letter code in the designated position of the model number (See Numbering System page.) For additional information on accessories and repair kits refer to pages 42 through 43.					

# **Dimensions**

Ē

Model	Α	В	С	D	Е	F
Sub-Compact Unit	4.49	5.35	2.24	2.05	8.50	1.09
G12-02-FKR0	114	136	57	52	216	26

¢

Inches (mm)

Α	В	С	D	Е	
4.49	5.35 136	2.24 57	2.05	8.50 216	1.

# Sub-compact Combination Numbering System

= "Most Popular"

![](_page_40_Figure_3.jpeg)

#### **REGULATOR OPTIONS**

DIAPHRAGM		SPRING RANGE							
FUNCTION	FLUOROCARBON	0-30 psi	0-60 psi	0-125 psi	0-200 psi⁵				
		(0-2,1 bar)	(0-4,1 bar)	(0-8,6 bar)	(0-13,8 bar)				
BELIEVING	NO	С	D	F	Н				
	YES <sup>2</sup>	J	K	L	N				
	NO	Р	W	R	Т				
	YES <sup>2</sup>	V	Х	Y	U				

- <sup>1</sup> ISO, R228 (G SERIES THREADS)
- <sup>2</sup> Fluorocarbon seals available only on units with metal bowl with manual drain.
- <sup>3</sup> 0-200 psi (0-13.8 bar) pressure range available only on units with metal bowl.
- <sup>4</sup> Filter bowl selection only. Lubricator bowl material same as filter bowl (plastic or metal). Plastic lubricator bowl comes with closed-end bowl as standard. Metal lubricator bowl comes with manual drain standard.
- <sup>5</sup> Bowl mounted force fill option, refer to catalog for details.
- <sup>6</sup> "D" option force fill adapter installed in fill plug location.

**Type "A" 5 micron elements:** All Wilkerson Type "A" 5 micron elements **meet or exceed ISO** Class 3 for maximum particle size and concentration of solid contaminants.

NOTE: All classes above refer to International Standards Organization (ISO) standard 8573-1:1991(E), pertaining to maximum particle size and concentration of solid contaminants, and maximum oil content.

# Modular Combination

![](_page_41_Picture_2.jpeg)

#### C12-02-FKR0

#### **Features**

- Regulator can be mounted with knob in up or down position.
- See individual component pages for details.
- Port Blocks, Manifold Blocks and Ball Valve must be ordered separately.

![](_page_41_Figure_8.jpeg)

#### Specifications

High Flow Capacity <sup>1</sup>	1/4 3/8	40 SCFM 40 SCFM
Maximum Operating Temperature	Plastic Bowl Metal Bowl	125°F (52°C) 175°F (80°C)
Maximum Supply Pressure	Plastic Bowl Metal Bowl	150 psig (10,3 bar) 250 psig (17,2 bar)
Useful Retention	oz. (cc)	.9 (26,6)
Gauge Ports (2x)	NPT/BSPP-G	1/4
Port Size	NPT/BSPP-G	1/4, 3/8
Weight	lb. (kg)	3.72 (1,69)

= "Most Popular"

<sup>1</sup> Inlet pressure 100 psig (7 bar). Secondary pressure 90 psig (6,2 bar).

#### **Materials of Construction**

Body		Zinc
Bowl Guard		Steel
Bowls	Plastic Bowl Metal Bowl	Polycarbonate Zinc
Collar		Plastic
Drain-Manual	Body & Nut	Plastic
Sight Dome		Polycarbonate
Sight Gauge	Metal Bowl	Polyamide (Nylon)
Seals		Nitrile

<b>Ordering Information</b> (Includes Gauges)						
Port Size	Plastic Bowl With Guard Manual Drain	Metal Bowl With Sight Gauge Piston Drain				
1/4"	C12-02-FKR0	C12-02-FSR0				
3/8"	C12-03-FKR0	C12-03-FSR0				
Options - To order additional or alternate options, add the appropriate option letter code in the designated position of the model number. (See Numbering System page.) For additional information on accessories and repair kits refer to pages 42 through 43.						

#### Dimensions

Model	Α	<b>A</b> 1	В	С	D	Е	F	G	Н	J
Sub-Compact Unit	5.70	8.72	5.35	2.24	2.05	7.59	1.45	2.60	1.14	2.35
C12-02-FKR0	(170)	(222)	(136)	(57)	(52)	(193)	(37)	(66)	(29)	(60)

Inches (mm)

# Nippled Combination J12

![](_page_42_Picture_3.jpeg)

![](_page_42_Picture_4.jpeg)

#### J12-02-FKR0

#### **Features**

- Regulator can be mounted with knob in up or down position.
- See individual component pages for details.

#### Specifications

High Flow Capacity <sup>1</sup>	1/4 3/8	40 SCFM 40 SCFM
Maximum Operating Temperature	Plastic Bowl Metal Bowl	125°F (52°C) 175°F (80°C)
Maximum Supply Pressure	Plastic Bowl Metal Bowl	150 psig (10,3 bar) 250 psig (17,2 bar)
Useful Retention	oz. (cc)	.9 (26,6)
Gauge Ports (2x)	NPT/BSPP-G	1/4
Port Size	NPT/BSPP-G	1/4, 3/8
Weight	lb. (kg)	3.61 (1,65)

= "Most Popular"

<sup>1</sup> Inlet pressure 100 psig (7 bar). Secondary pressure 90 psig (6,2 bar).

#### Materials of Construction

Body		Zinc
Bowl Guard		Steel
Bowls	Plastic Bowl Metal Bowl	Polycarbonate Zinc
Collar		Plastic
Drain-Manual	Body & Nut	Plastic
Sight Dome		Polycarbonate
Sight Gauge	Metal Bowl	Polyamide (Nylon)
Seals		Nitrile

![](_page_42_Figure_14.jpeg)

![](_page_42_Picture_15.jpeg)

Ordering Information				
Port Size	Plastic Bowl With Guard Manual Drain	Metal Bowl With Sight Gauge Manual Drain		
1/4"	J12-02-FKR0	J12-02-FLR0		
3/8"	J12-03-FKR0	J12-03-FLR0		
Options - To order additional or alternate options, add the appropriate option letter code in the designated position of the model number. (See Numbering System page.) For additional information on accessories and repair kits refer to pages 42 through 43.				

#### Dimensions

Model	Α	В	С	D	E	F
Sub-Compact Unit	7.00	5.35	2.24	2.05	7.59	1.09
J12-02-FKR0	(178)	(136)	(57)	(52)	(193)	(26)

Inches (mm)

## **Body Connectors**

#### GPA-96-310

![](_page_43_Picture_3.jpeg)

Body Connectors allow for easy assembly and disassembly of Modular Combinations. Body Connectors are required to assemble two components together.

Each Kit includes one set.

## Wall Mounting Kits

GPA-96-311

![](_page_43_Figure_8.jpeg)

Wall Mounting Kits are available for mounting Modular Assemblies and can be assembled and used with any standard body connector set.

Wall Mounting Kits will fit Standard DIN rail.

Modular Combinations are always identical in size, which allow predrilling for wall mounting on equipment.

Oval mounting holes will accommodate competitive mounting patterns.

Kit includes 1 assembly.

## **Body Connector / Wall Mount Kit**

GPA-96-312

![](_page_43_Picture_16.jpeg)

The GPA-96-312 is a combination GPA-96-310 Body Connector and a GPA-96-311 Wall Mount Bracket. Each Kit includes one set.

## **Pressure Gauges**

0-30 PSIG	RRP-96-663
0-60 PSIG	RRP-96-664
0-160 PSIG	RRP-96-665
0-300 PSIG	RRP-96-666

![](_page_43_Picture_20.jpeg)

**Mounting Bracket Kit** 

#### GPA-96-300

![](_page_43_Figure_23.jpeg)

## Modular Lockout Ball Valve

V12-02-0000

(1/4" Ports) V12-03-0000

![](_page_43_Picture_27.jpeg)

![](_page_43_Picture_28.jpeg)

1.93 (49)

Ball Valves provide positive shutoff and exhaust capability to isolate Modular units so they can be easily removed from the line and can be locked in a closed position.

NOTE: Body Connectors are not supplied with Ball Valves.

## Port Block Connectors

	1/8"	1/4"	3/8"
NPT	GPA-96-301	GPA-96-302	GPA-96-303
BSPP	GPA-96-304	GPA-96-305	GPA-96-306
BSPT	GPA-96-307	GPA-96-308	GPA-96-309

![](_page_43_Picture_33.jpeg)

![](_page_43_Picture_34.jpeg)

Port Block Connectors allow threaded port connections to Modular units and are available in various port sizes to match system requirements.

Each Kit includes all the necessary pieces to make two port connections.

## Modular Manifold Block

N12-02-0000

![](_page_43_Picture_39.jpeg)

![](_page_43_Figure_40.jpeg)

A Modular Manifold Block can be used between any two Modular units to give additional outlet ports. The 1/4" Manifold Block provides three additional outlets. Any standard pipe plug can be used to close off unused ports.

NOTE: Body Connectors are not supplied with Manifold Blocks.

1/4" NPT

### **3-Way Modular Block**

#### N12-02-T000

![](_page_44_Figure_3.jpeg)

![](_page_44_Picture_4.jpeg)

Allows for 90° installation for flexibility. V. SS

Allows for common port regulation.

### 3-Way Modular Blocks. Soft Start / Quick Dump Valves

NOTE: Body Connectors are not supplied with

	/ daton b
Air Pilot	. E12-03-A000
24VDC	. E12-03-EC00
120VAC	E12-03-ED00

- Combines Soft Start and Quick Dump Valve in same body
- Large flow capacities
- Inline or Modular mounting
- Air Pilot or Solenoid operation
- Soft Start flow easily adjusted

![](_page_44_Figure_15.jpeg)

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## Wiring Options

3-Pin Connector With 6' Cord	VRP-96-300
3-Pin Connector, Without Cord	VRP-96-301
3-Pin Lighted Connector 24AC/DC	VRP-96-302
3-Pin Lighted 120VAC	VRP-96-303
3-Pin Lighted 24AC/DC With 6' Cord	VRP-96-304
3-Pin Lighted 120AC/DC With 6' Cord	VRP-96-305
3-Pin QD With 18" Wires	VRP-96-306

• 3/8" Port

## **Pressure Switches**

![](_page_44_Picture_20.jpeg)

#### Features of P01908

- 7 amp rated snap action micro switch
- Flying leads electrical connection
- Field adjustable 10-110 PSIG
- Electrical: 7 amp, 12/24VDC
- Standard Electrical Circuit: Black – Common Green – Normally Closed Red – Normally Open

#### P01909 / P01913

![](_page_44_Picture_28.jpeg)

## Features of P01909 / P01913

- Dial indicator for easy pressure setting
- 5 amp rated snap action micro switch
- Din 43650C connector
- Field adjustable
   30-150 PSIG
- Electrical: 5 amp, 12/24VDC
- P01909 = 1/4" NPT P01913 = 1/4" BSPP-G

The pressure switch monitors the air pressure in pneumatic systems. When pressure in the system either drops below or exceeds the set point pressure, an electrical output is given.

- Inline Mounting
- Heavy Duty Stainless Steel and Aluminum Components
- Compact size
- +/- 2% Repeatability
- Temperature Range: -40°F to 180°F (-40°C to 80°C)
- Maximum Inlet Pressure: 300 PSIG (20 bar)
- Single Pole / Double Throw Switch

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2. Payment: Payment shall be made by Buyer net 30 days from the date of delivery of the items purchased hereunder. Amounts not timely paid shall bear interest at the maximum rate permitted by law for each month or portion thereof that the Buyer is late in making payment. Any claims by Buyer for omissions or shortages in a shipment shall be waived unless Seller receives notice thereof within 30 days after Buyer's receipt of the shipment.

**3. Delivery:** Unless otherwise provided on the face hereof, delivery shall be made F.O.B. Seller's plant. Regardless of the method of delivery, however, risk of loss shall pass to Buyer upon Seller's delivery to a carrier. Any delivery dates shown are approximate only and Seller shall have no liability for any delays in delivery.

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7. Special Tooling: A tooling charge may be imposed for any special tooling, including without limitations, dies, fixtures, molds and patterns, acquired to manufacture items sold pursuant to this contract. Such special tooling shall be and remain Seller's property notwithstanding payment of any charges by Buyer. In no event will Buyer acquire any interest in apparatus belonging to Seller which is utilized in the manufacture of the items sold hereunder, even if such apparatus has

been specially converted or adapted for such manufacture and notwithstanding any charges paid by Buyer. Unless otherwise agreed, Seller shall have the right to alter, discard or otherwise dispose of any special tooling or other property in its sole discretion at any time.

8. Buyer's Property: Any designs, tools, patterns, materials, drawings, confidential information or equipment furnished by Buyer, or any other items which become Buyer's property, may be considered obsolete and may be destroyed by Seller after two (2) consecutive years have elapsed without Buyer placing an order for the items which are manufactured using such property. Seller shall not be responsible for any loss or damage to such property while it is in Seller's possession or control.

**9. Taxes:** Unless otherwise indicated on the face hereof, all prices and charges are exclusive of excise, sales, use, property, occupational or like taxes which may be imposed by any taxing authority upon the manufacture, sale or delivery of the items sold hereunder. If any such taxes must be paid by Seller or if Seller is liable for the collection of such tax, the amount thereof shall be in addition to the amounts for the items sold. Buyer agrees to pay all such taxes or to reimburse Seller therefore upon receipt of its invoice. If Buyer claims exemption from any sales, use or other tax imposed by any taxing authority, Buyer shall save Seller harmless from and against any such tax, together with any interest or penalties thereon which may be assessed if the items are held to be taxable.

10. Indemnity For Infringement of Intellectual Property Rights: Seller shall have no liability for infringement of any patents, trademarks, copyrights, trade dress, trade secrets or similar rights except as provided in this Part 10. Seller will defend and indemnify Buyer against allegations of infringement of U.S. patents, U.S. trademarks, copyrights, trade dress and trade secrets (hereinafter "Intellectual Property Rights"). Seller will defend at its expense and will pay the cost of any settlement or damages awarded in an action brought against Buyer based on an allegation that an item sold pursuant to this contract infringes the Intellectual Property Rights of a third party. Seller's obligation to defend and indemnify Buyer is contingent on Buyer notifying Seller within ten (10) days after Buyer becomes aware of such allegations of infringement, and Seller having sole control over the defense of any allegations or actions including all negotiations for settlement or compromise. If an item sold hereunder is subject to a claim that it infringes the Intellectual Property Rights of a third party, Seller may, at its sole expense and option, procure for Buyer the right to continue using said item, replace or modify said item so as to make it noninfringing, or offer to accept return of said item and return the purchase price less a reasonable allowance for depreciation. Notwithstanding the foregoing, Seller shall have no liability for claims of infringement based on information provided by Buyer, or directed to items delivered hereunder for which the designs are specified in whole or part by Buyer, or infringements resulting from the modification, combination or use in a system of any item sold hereunder. The foregoing provisions of this Part 10 shall constitute Seller's sole and exclusive liability and Buyer's sole and exclusive remedy for infringement of Intellectual Property Rights.

If a claim is based on information provided by Buyer or if the design for an item delivered hereunder is specified in whole or in part by Buyer, Buyer shall defend and indemnify Seller for all costs, expenses or judgements resulting from any claim that such item infringes any patent, trademark, copyright, trade dress, trade secret or any similar right.

**11. Force Majeure:** Seller does not assume the risk of and shall not be liable for delay or failure to perform any of Seller's obligations by reason of circumstances beyond the reasonable control of Seller (hereinafter "Events of Force Majeure"). Events of Force Majeure shall include without limitation, accidents, acts of God, strikes or labor disputes, acts, laws, rules or regulations of any government or government agency, fires, floods, delays or failures in delivery of carriers or suppliers, shortages of materials and any other cause beyond Seller's control.

12. Entire Agreement/Governing Law: The terms and conditions set forth herein, together with any amendments, modifications and any different terms or conditions expressly accepted by Seller in writing, shall constitute the entire Agreement concerning the items sold, and there are no oral or other representations or agreements which pertain thereto. This Agreement shall be governed in all respects by the law of the State of Ohio. No actions arising out of sale of the items sold hereunder or this Agreement may be brought by either party more than two (2) years after the cause of action accrues.

![](_page_47_Picture_0.jpeg)

#### Wilkerson Pneumatic Division 8676 E. M89 P.O. Box 901 Richland, MI 49083 USA

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