



## Retroreflective sensor

### MLV41-6-IO/98/103



- Rugged series in corrosion-resistant metal housing
- IO-Link interface for service and process data
- Extremely high switching frequency
- Clear and functional display concept for the operating modes
- Resistant against noise: reliable operation under all conditions
- Aluminum housing with high quality Delta-Seal coated

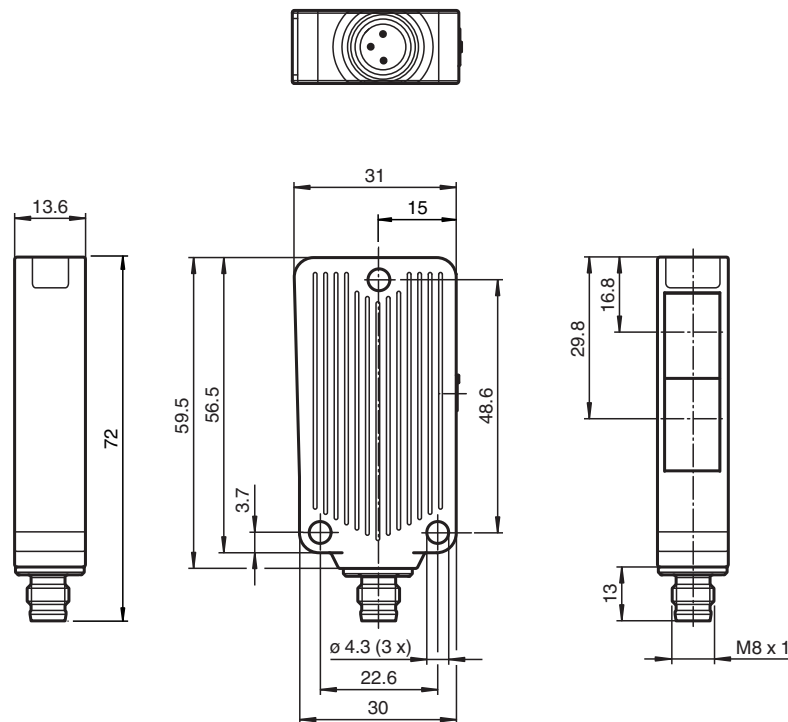
Robust retroreflective sensor, compact housing design, IO-Link interface, 9.5 m detection range, red light, dark on, PNP output, M8 plug



### Function

The unique and extremely popular design of the MLV41 series enables it be mounted correctly in confined areas and offers all the functions that are normally only found on larger phototelectric sensors. The MLV41 series comes with a range of functions. For example, highly visible status LEDs on the front and back, resistance to ambient light, crosstalk protection and universally applicable output stages that permit every possible switching logic and polarity to be realized. The enhanced resistance to ambient light ensures reliable operation even where modern energy-saving lamps with electronic ballasts are in use. The same applies where multiple devices are present, i.e. the use of a number of sensors in the same vicinity causes no problems.

## Dimensions



## Technical Data

### General specifications

Effective detection range	0 ... 9.5 m
Reflector distance	Foil reflector 0.05 ... 3 m Retro-reflector 0.01 ... 9.5 m
Threshold detection range	12 m
Reference target	OFR-22800/76 , H85-2 reflector
Light source	LED
Light type	modulated visible red light , 625 nm
Polarization filter	no
Angle deviation	max. $\pm 1.5^\circ$
Diameter of the light spot	approx. 300 mm at detection range 8.5 m
Opening angle	$1.5^\circ$
Optical face	frontal
Ambient light limit	20000 Lux

### Functional safety related parameters

MTTF <sub>d</sub>	940 a
Mission Time (T <sub>M</sub> )	20 a
Diagnostic Coverage (DC)	0 %

### Indicators/operating means

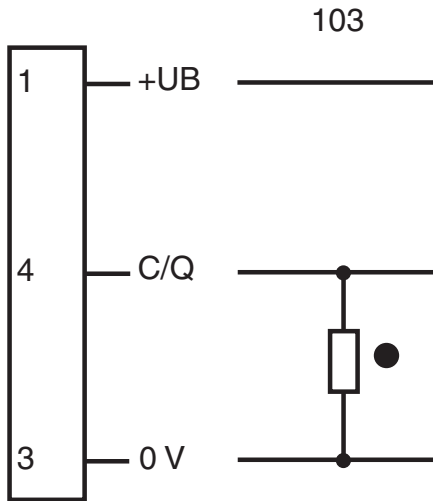
Operation indicator	LED green, statically lit Power on , Undervoltage indicator: Green LED, pulsing (approx. 0.8 Hz) , short-circuit : LED green flashing (approx. 4 Hz) , IO link communication: green LED goes out briefly (1 Hz)
---------------------	---

## Technical Data

Function indicator		LED yellow, lights up when light beam is free, flashes when falling short of the stability control
Control elements		none
<b>Electrical specifications</b>		
Operating voltage	$U_B$	10 ... 30 V DC
Ripple		max. 10 %
No-load supply current	$I_0$	max. 30 mA
<b>Interface</b>		
Interface type		IO-Link
Protocol		IO-Link V1.0
Mode		COM2 (38.4 kBaud)
<b>Output</b>		
Signal output		1 PNP output, short-circuit protected, reverse polarity protected, open collector
Switching voltage		max. 30 V DC
Switching current		max. 100 mA
Voltage drop	$U_d$	$\leq 2.5$ V DC
Switching frequency	$f$	1000 Hz
Response time		0.5 ms
<b>Conformity</b>		
Product standard		EN 60947-5-2
<b>Approvals and certificates</b>		
EAC conformity		TR CU 020/2011
UL approval		cULus Listed 57M3 (Only in association with UL Class 2 power supply; Type 1 enclosure)
CCC approval		CCC approval / marking not required for products rated $\leq 36$ V
<b>Ambient conditions</b>		
Ambient temperature		-20 ... 60 °C (-4 ... 140 °F) 60 ... 70 °C (140 ... 158 °F) ; max. 20,000 hours = 2.5 years (continuous operation)
Storage temperature		-40 ... 75 °C (-40 ... 167 °F)
<b>Mechanical specifications</b>		
Housing width		31 mm
Housing height		56.5 mm
Housing depth		13.6 mm
Degree of protection		IP67
Connection		M8 x 1 connector, 3-pin
Material		
Housing		Aluminum , Delta-Seal coated
Optical face		glass pane
Connector		metal
Mass		50 g

Release date: 2022-03-30 Date of issue: 2022-03-30 Filename: 221590\_eng.pdf

**Connection Assignment**



○ = Light on  
● = Dark on

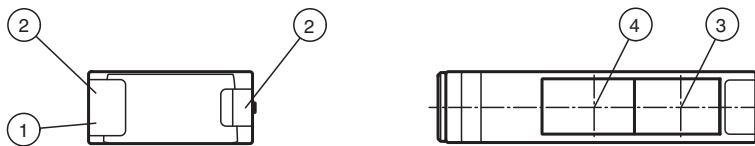
**Connection Assignment**



Wire colors in accordance with EN 60947-5-2

- 1 | BN (brown)
- 3 | BU (blue)
- 4 | BK (black)

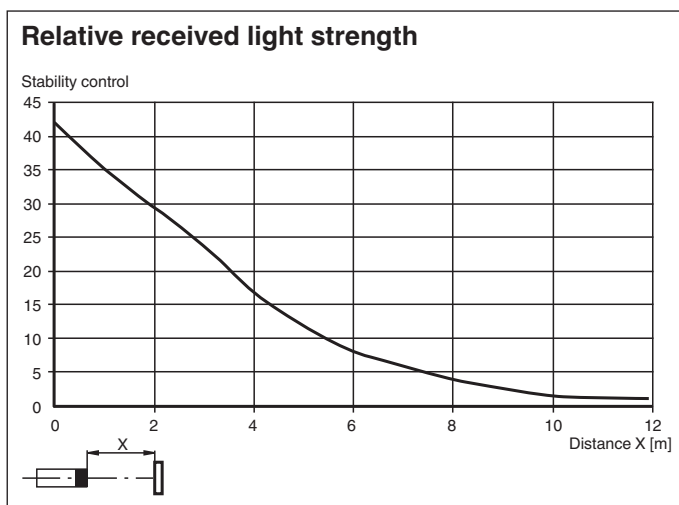
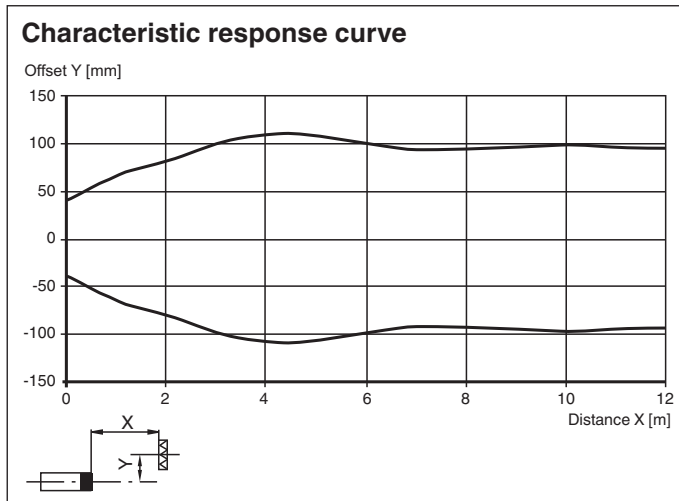
**Assembly**











1	Operating display green	3	Optical axis transmitter
2	Function display yellow	4	Optical axis receiver

Release date: 2022-03-30 Date of issue: 2022-03-30 Filename: 221590\_eng.pdf

## Characteristic Curve











## Accessories

	<b>OMH-09</b>	Mounting bracket for Sensors series MLV41 for M12 rod mounting
	<b>OMH-40</b>	Mounting bracket
	<b>REF-H85-2</b>	Reflector, rectangular 84.5 mm x 84.5 mm, mounting holes
	<b>REF-H50</b>	Reflector, rectangular 51 mm x 61 mm, mounting holes, fixing strap
	<b>REF-VR10</b>	Reflector, rectangular 60 mm x 19 mm, mounting holes
	<b>ORR50G</b>	Reflector, rectangular 50.9 mm x 60.9 mm, mounting holes, fixing strap and polarization filter
	<b>OFR-100/100</b>	Reflective tape 100 mm x 100 mm
	<b>ICE2-8IOL-G65L-V1D</b>	EtherNet/IP IO-Link master with 8 inputs/outputs

Release date: 2022-03-30 Date of issue: 2022-03-30 Filename: 221590\_eng.pdf

## Accessories

	<b>ICE3-8IOL-G65L-V1D</b>	PROFINET IO IO-Link master with 8 inputs/outputs
	<b>ICE1-8IOL-G30L-V1D</b>	Ethernet IO-Link module with 8 inputs/outputs
	<b>ICE1-8IOL-G60L-V1D</b>	Ethernet IO-Link module with 8 inputs/outputs
	<b>ICE2-8IOL-K45P-RJ45</b>	EtherNet/IP IO-Link master with 8 inputs/outputs, DIN rail, push-in connectors
	<b>ICE2-8IOL-K45S-RJ45</b>	EtherNet/IP IO-Link master with 8 inputs/outputs, DIN rail, screw terminal
	<b>ICE3-8IOL-K45P-RJ45</b>	PROFINET IO IO-Link master with 8 inputs/outputs, DIN rail, push-in terminals
	<b>ICE3-8IOL-K45S-RJ45</b>	PROFINET IO IO-Link master with 8 inputs/outputs, DIN rail, screw terminal
	<b>IO-Link-Master02-USB</b>	IO-Link master, supply via USB port or separate power supply, LED indicators, M12 plug for sensor connection

**IO link function**

The IO link operating mode is indicated by the green LED indicator with a short interruption ( $f = 1 \text{ Hz}$ ). IO link communication simultaneously provides process data (measurement data from the sensor) and access to requirement data.

The requirement data contains the following information:

**Identification:**

- Manufacturer information
- Product ID
- User-specific ID

**Device parameters:**

- Teach-in parameters
- Operating parameters
- Configuration parameters
- Device commands

**Diagnostic messages and warnings**